

ENGINE SECTION 2

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU vehicles.

This manual includes the procedures for maintenance, disassembling, reassembling, inspection and adjustment of components and diagnostics for guidance of experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicle in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

All information, illustration and specifications contained in this manual are based on the latest product information available at the time of publication approval.

FUEL INJECTION (FUEL SYSTEMS) FU(H6DO)

**EMISSION CONTROL
(AUX. EMISSION CONTROL DEVICES) EC(H6DO)**

INTAKE (INDUCTION) IN(H6DO)

MECHANICAL ME(H6DO)

EXHAUST EX(H6DO)

COOLING CO(H6DO)

LUBRICATION LU(H6DO)

SPEED CONTROL SYSTEMS SP(H6DO)

IGNITION IG(H6DO)

STARTING/CHARGING SYSTEMS SC(H6DO)

ENGINE (DIAGNOSTICS) EN(H6DO)

FUEL INJECTION (FUEL SYSTEMS)

FU(H6DO)

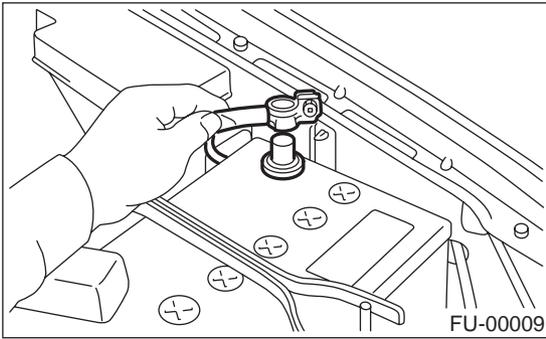
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14. Fuel Injector

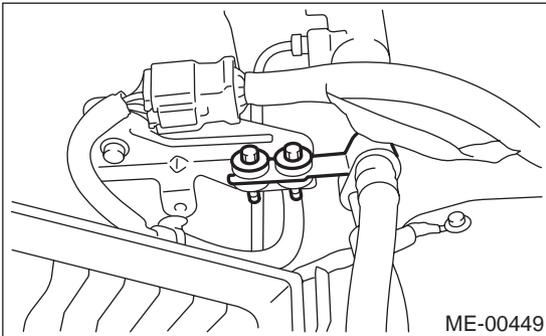
A: REMOVAL

1. RH SIDE

- 1) Release fuel pressure.
<Ref. to FU(H6DO)-50, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>
- 2) Open fuel flap lid, and remove fuel filler cap.
- 3) Disconnect battery ground cable.



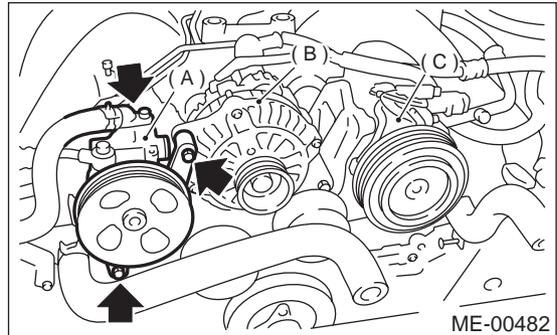
- 4) Remove air cleaner lower case. <Ref. to IN(H6DO)-5, REMOVAL, Air Cleaner.>
- 5) Remove power steering pump and tank from brackets.
 - (1) Remove V-belt.
<Ref. to ME(H6DO)-28, REMOVAL, V-belt.>
 - (2) Remove power steering oil pipe with bracket.



- (3) Remove bolts which install power steering pump bracket.

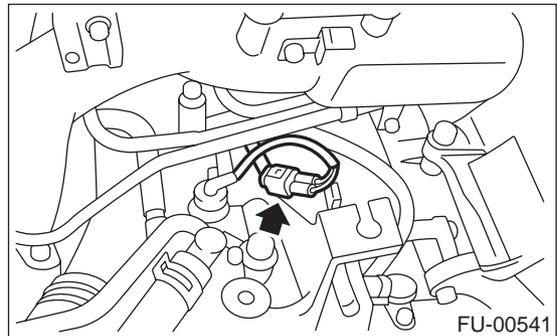
CAUTION:

Do not separate hose and pipe from the main pump.

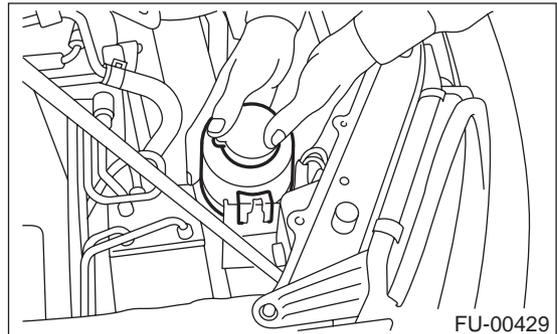


- (A) Power steering pump
- (B) Generator
- (C) A/C compressor

- (4) Disconnect power steering pump switch connector.



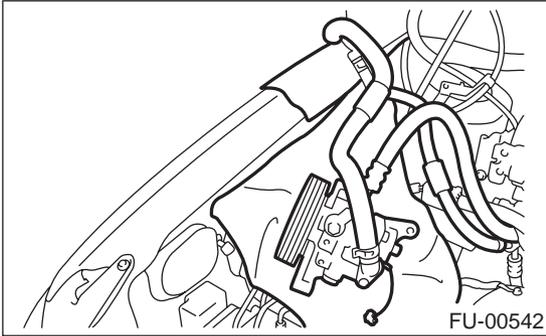
- (5) Remove power steering tank from the bracket by pulling it upward.



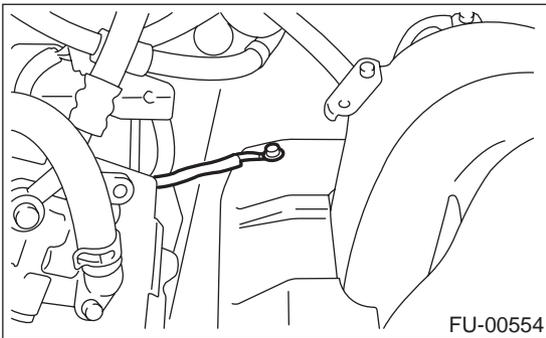
FUEL INJECTOR

FUEL INJECTION (FUEL SYSTEMS)

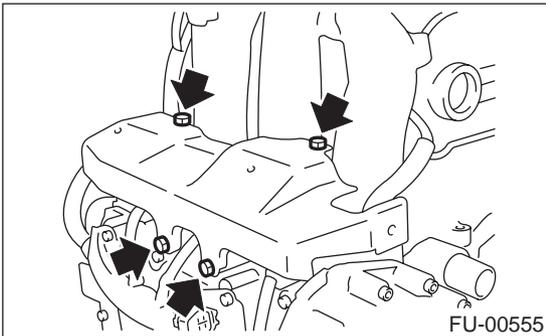
(6) Place power steering pump on the right side wheel apron.



6) Remove ground cable from fuel pipe protector RH.

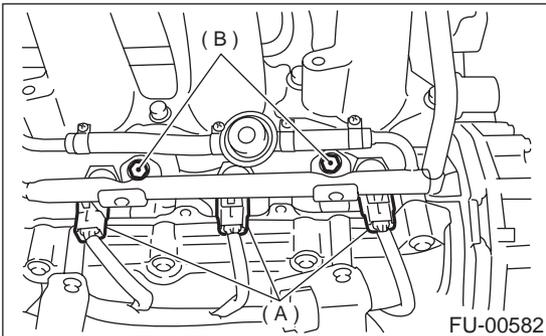


7) Remove fuel pipe protector RH.



8) Disconnect connector (A) from fuel injector.

9) Remove bolt (B) which holds injector pipe onto cylinder head.



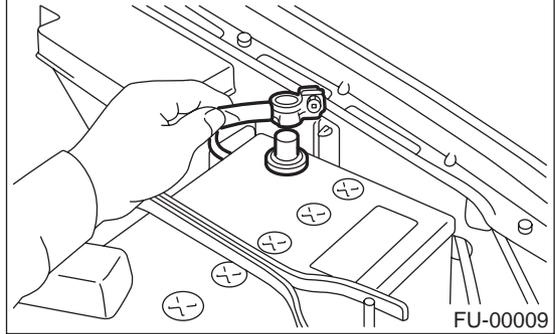
10) Remove fuel injector while lifting up fuel injector pipe.

2. LH SIDE

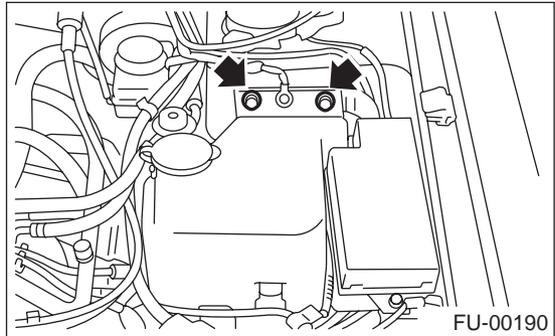
1) Release fuel pressure. <Ref. to FU(H6DO)-50, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>

2) Open fuel flap lid, and remove fuel filler cap.

3) Disconnect battery ground cable.

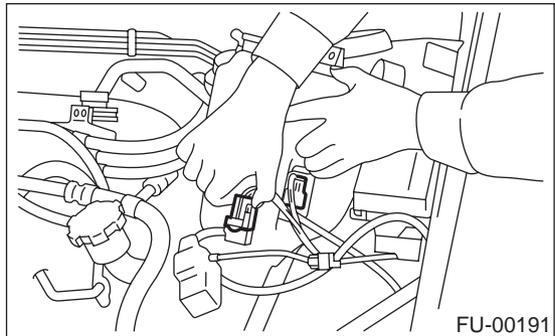


4) Remove two bolts which install washer tank on body.



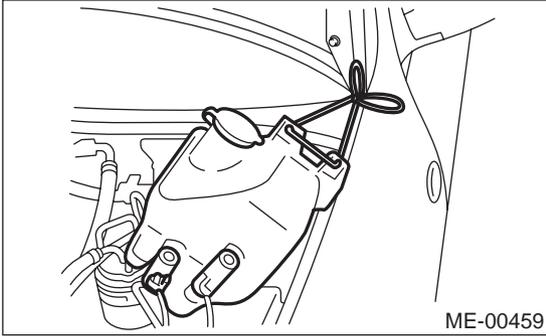
5) Disconnect connector from front window washer motor.

6) Disconnect connector from rear gate glass washer motor.

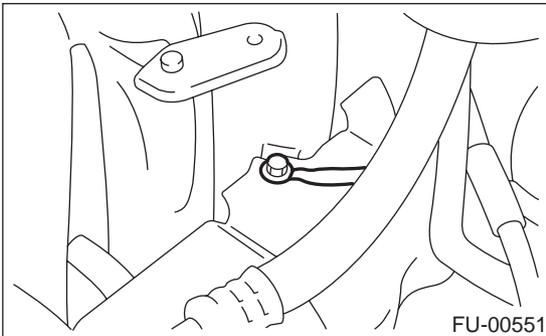


7) Disconnect rear window glass washer hose from washer motor, then plug connection with a suitable cap.

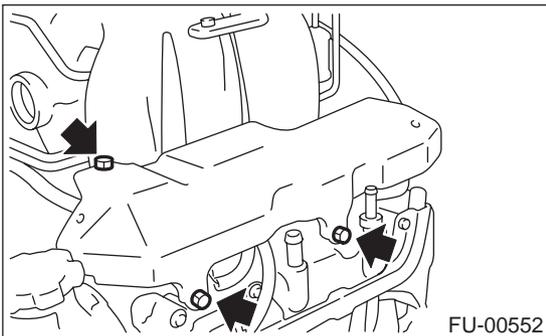
8) Move washer tank upward.



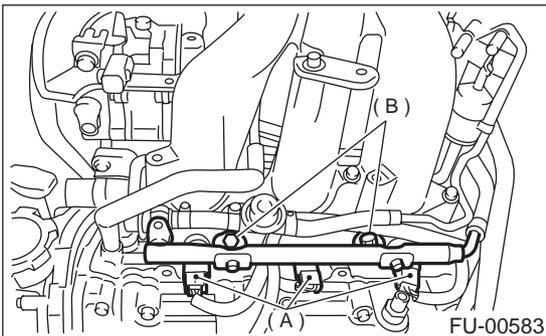
9) Remove ground cable from fuel pipe protector LH.



10) Remove fuel pipe protector LH.



11) Disconnect connector (A) from fuel injector.
12) Remove bolt (B) which holds injector pipe onto cylinder head.



13) Remove fuel injector while lifting up fuel injector pipe.

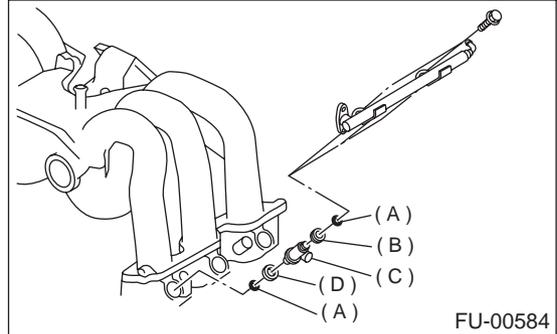
B: INSTALLATION

1. RH SIDE

Install in the reverse order of removal.

NOTE:

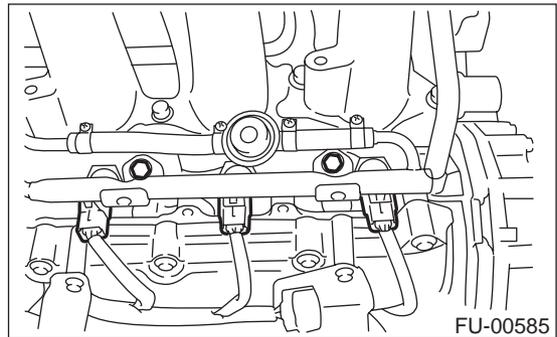
Replace O-rings and insulators with new ones.



- (A) O-ring
- (B) Injection rubber
- (C) Fuel injector
- (D) Insulator

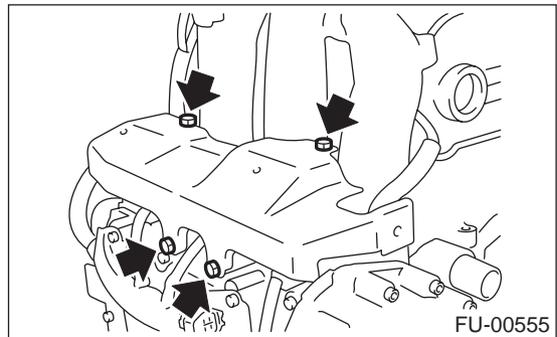
Tightening torque:

19 N·m (1.9 kgf-m, 14 ft-lb)



Tightening torque:

19 N·m (1.9 kgf-m, 14 ft-lb)



FUEL INJECTOR

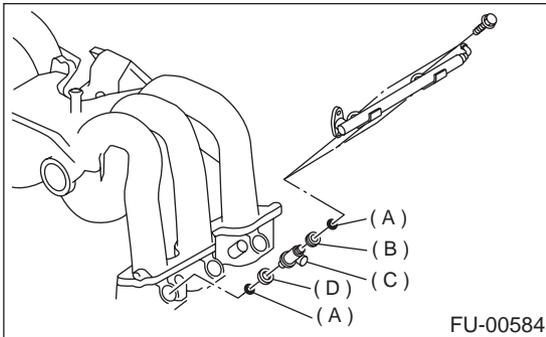
FUEL INJECTION (FUEL SYSTEMS)

2. LH SIDE

Install in the reverse order of removal.

NOTE:

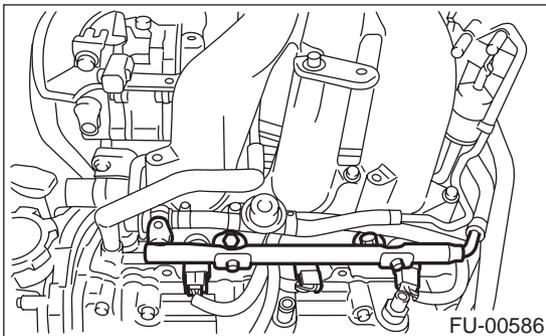
Replace O-rings and insulators with new ones.



- (A) O-ring
- (B) Injection rubber
- (C) Fuel injector
- (D) Insulator

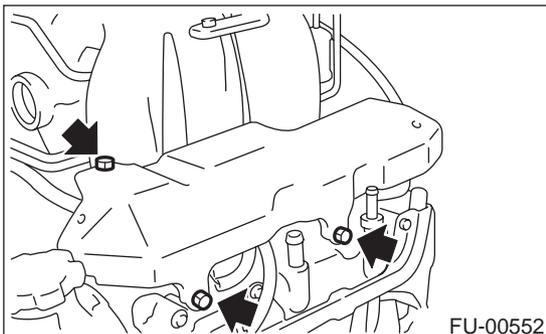
Tightening torque:

19 N·m (1.9 kgf-m, 14 ft-lb)



Tightening torque:

19 N·m (1.9 kgf-m, 14 ft-lb)



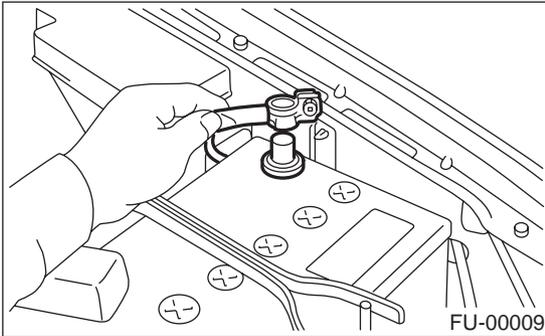
FRONT OXYGEN (A/F) SENSOR

FUEL INJECTION (FUEL SYSTEMS)

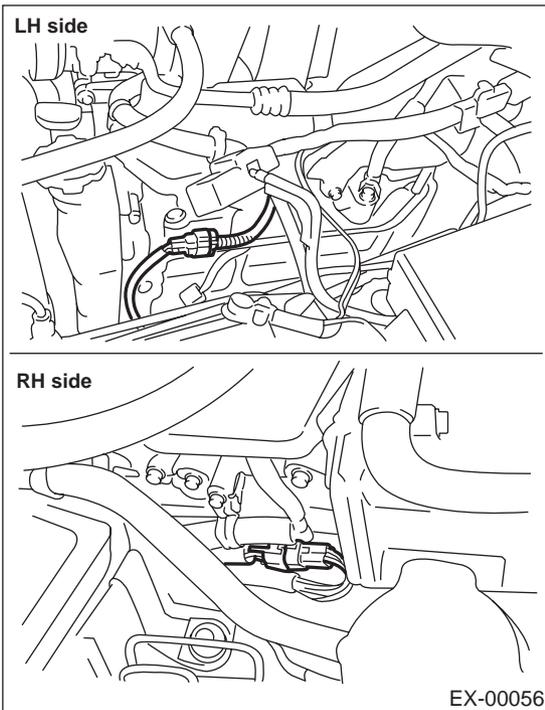
15. Front Oxygen (A/F) Sensor

A: REMOVAL

1) Disconnect battery ground cable.

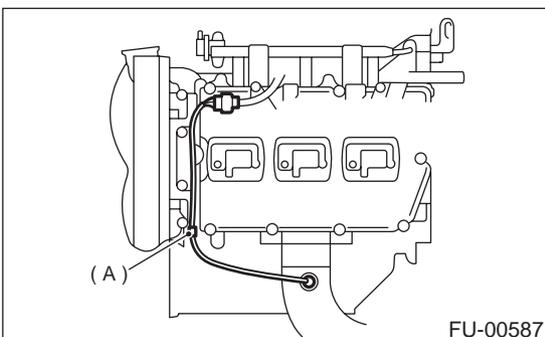


2) Disconnect connector from front oxygen (A/F) sensor.

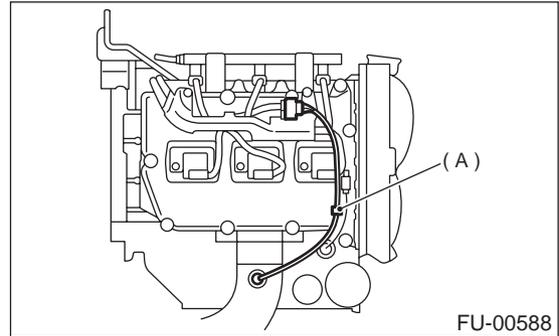


3) Lift-up the vehicle.
4) Remove under cover.
5) Separate harness from clip (A).

• LH side



• RH side



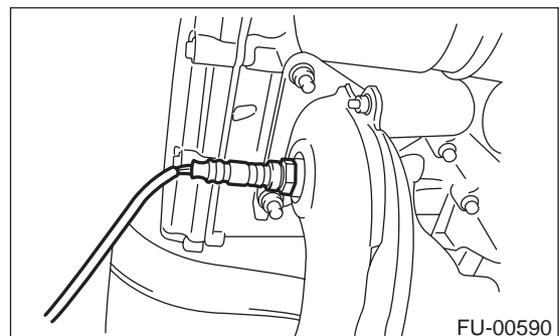
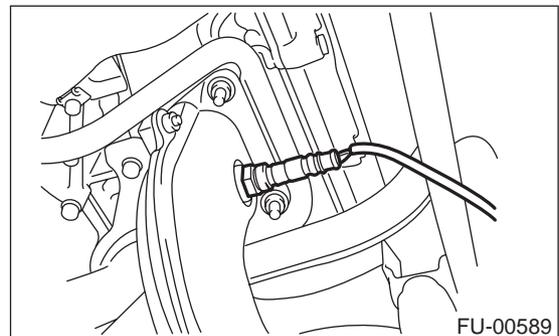
6) Apply SUBARU CRC or its equivalent to threaded portion of front oxygen (A/F) sensor, and leave it for one minute or more.

SUBARU CRC (Part No. 004301003)

7) Remove front oxygen (A/F) sensor.

CAUTION:

When removing front oxygen (A/F) sensor, do not force front oxygen (A/F) sensor especially when exhaust pipe is cold, otherwise it will damage exhaust pipe.



FRONT OXYGEN (A/F) SENSOR

FUEL INJECTION (FUEL SYSTEMS)

B: INSTALLATION

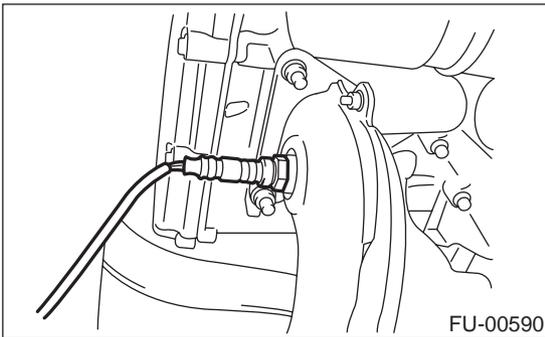
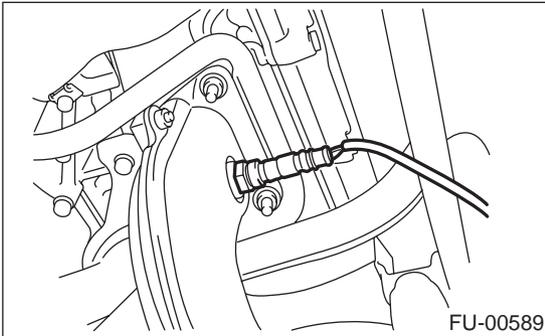
1) Before installing front oxygen (A/F) sensor, apply anti-seize compound only to threaded portion of front oxygen (A/F) sensor to make the next removal easier.

Anti-seize compound:
SS-30 by JET LUBE

CAUTION:
Never apply anti-seize compound to protector of front oxygen (A/F) sensor.

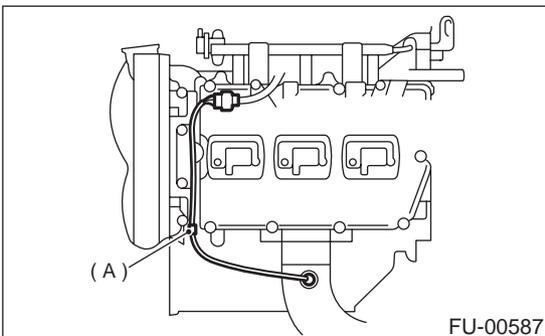
2) Install front oxygen (A/F) sensor.

Tightening torque:
21 N·m (2.1 kgf-m, 15.2 ft-lb)

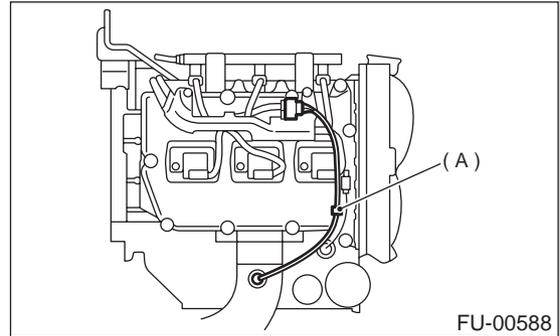


3) Secure harness to clip (A).

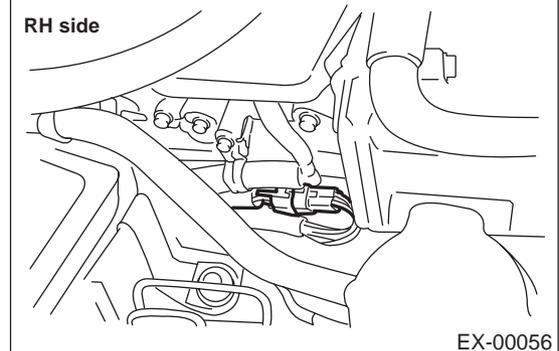
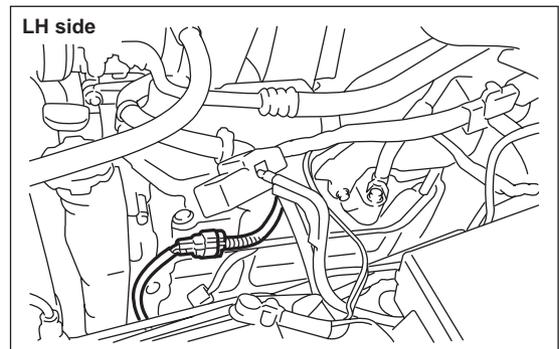
- LH side



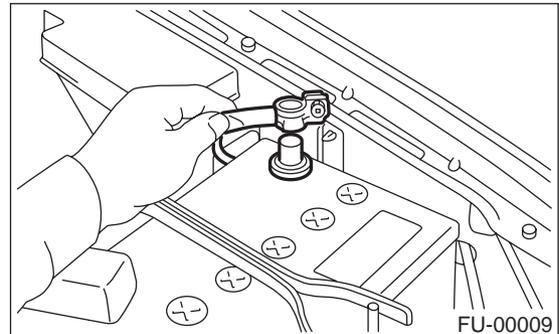
- RH side



- 4) Install under cover.
- 5) Lower the vehicle.
- 6) Connect connector of front oxygen (A/F) sensor.



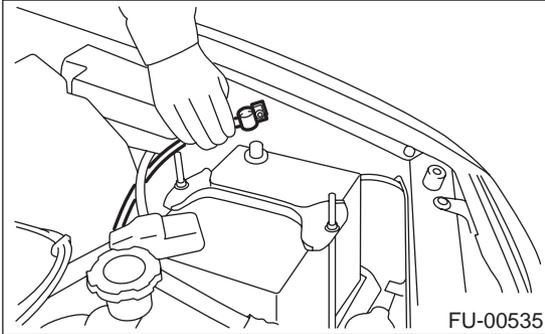
7) Connect battery ground cable.



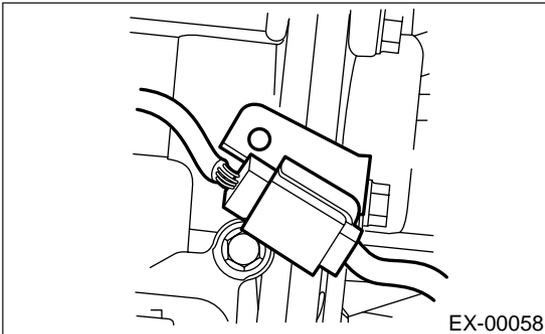
16.Rear Oxygen Sensor

A: REMOVAL

- 1) Disconnect battery ground cable.



- 2) Lift-up the vehicle.
- 3) Disconnect connector from rear oxygen sensor.



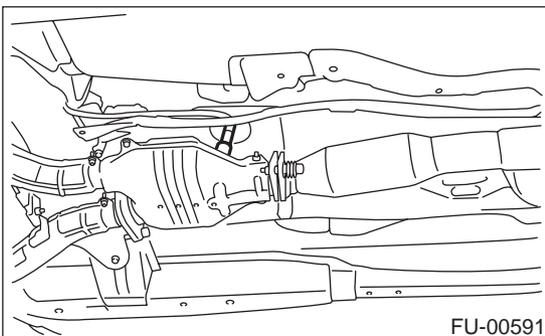
- 4) Apply SUBARU CRC or its equivalent to threaded portion of rear oxygen sensor, and leave it for one minute or more.

SUBARU CRC (Part No. 004301003)

- 5) Remove rear oxygen sensor.

CAUTION:

When removing, do not force rear oxygen sensor in an unnatural way especially when exhaust pipe is cold, otherwise it will damage exhaust pipe.



B: INSTALLATION

- 1) Before installing rear oxygen sensor, apply anti-seize compound only to threaded portion of rear oxygen sensor to make the next removal easier.

CAUTION:

Never apply anti-seize compound to protector of rear oxygen sensor.

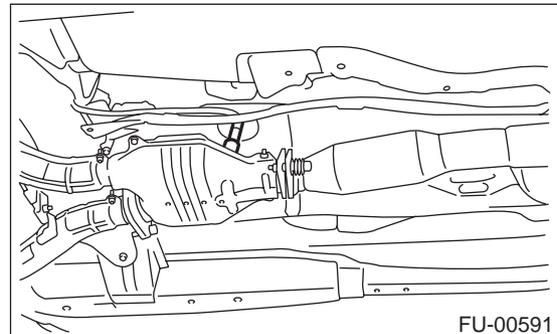
Anti-seize compound:

SS-30 by JET LUBE

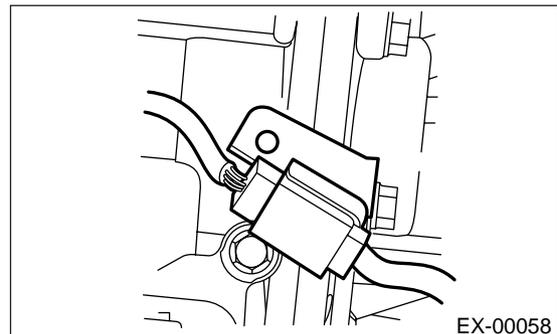
- 2) Install rear oxygen sensor.

Tightening torque:

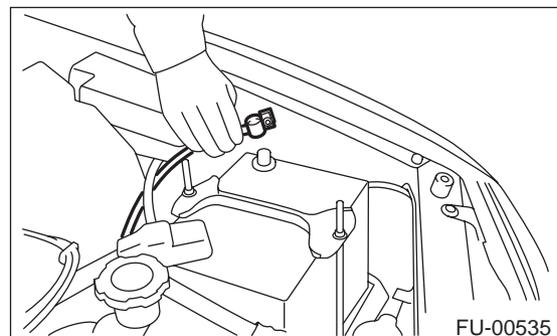
21 N·m (2.1 kgf-m, 15.2 ft-lb)



- 3) Connect connector to rear oxygen sensor.



- 4) Lower the vehicle.
- 5) Connect battery ground cable.



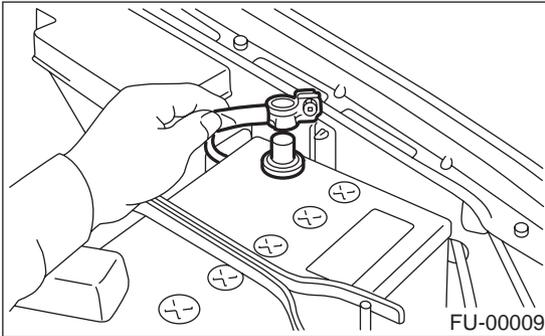
ENGINE CONTROL MODULE

FUEL INJECTION (FUEL SYSTEMS)

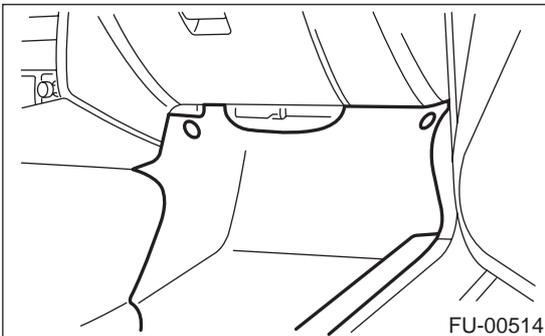
17.Engine Control Module

A: REMOVAL

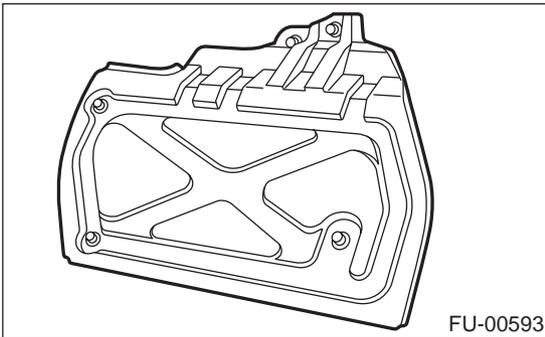
1) Disconnect battery ground cable.



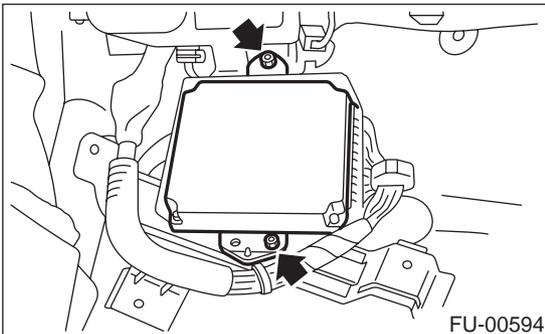
2) Remove lower inner trim of passenger side.
<Ref. to EI-39, REMOVAL, Lower Inner Trim.>
3) Detach floor mat of front passenger seat.



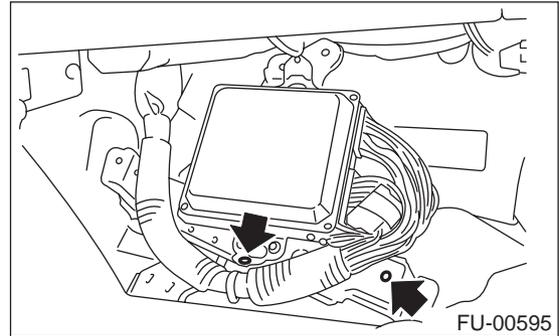
4) Remove protect cover.



5) Remove nuts which hold ECM to bracket.



6) Remove clip from bracket.



7) Disconnect ECM connectors and take out ECM.

B: INSTALLATION

Install in the reverse order of removal.

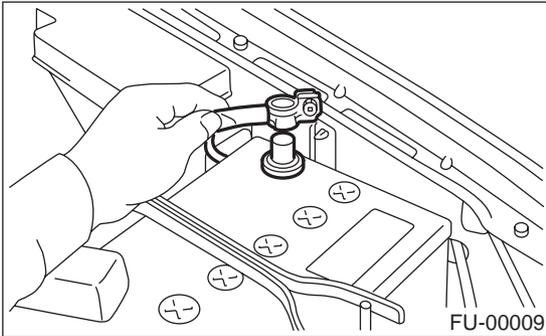
CAUTION:

When replacing ECM, be careful not to use the wrong spec. ECM to avoid any damage to the fuel injection system.

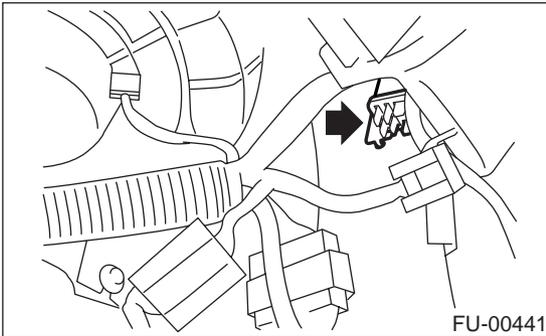
18.Main Relay

A: REMOVAL

- 1) Disconnect battery ground cable.



- 2) Remove lower inner trim of passenger side.
<Ref. to EI-39, REMOVAL, Lower Inner Trim.>
- 3) Disconnect connectors from main relay.
- 4) Remove bolt which holds main relay bracket on body.



B: INSTALLATION

Install in the reverse order of removal.

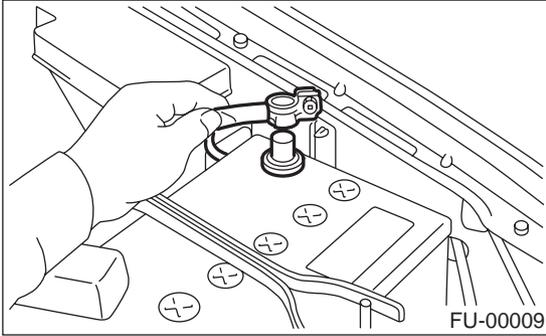
FUEL PUMP RELAY

FUEL INJECTION (FUEL SYSTEMS)

19. Fuel Pump Relay

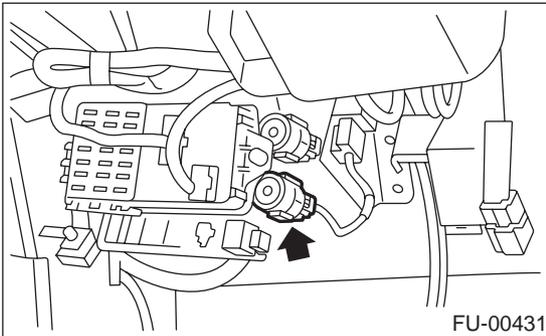
A: REMOVAL

1) Disconnect battery ground cable.



2) Remove lower cover. <Ref. to EI-35, REMOVAL, Instrument Panel Assembly.>

3) Disconnect connector from fuel pump relay.



4) Remove fuel pump relay from mounting bracket.

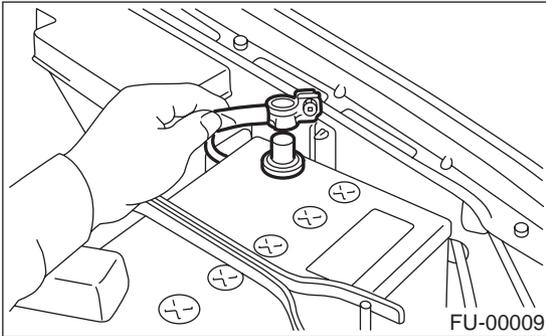
B: INSTALLATION

Install in the reverse order of removal.

20. Fuel Pump Controller

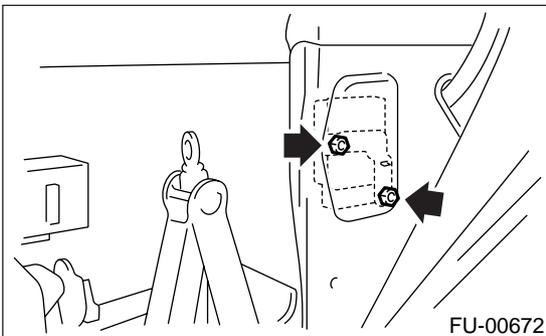
A: REMOVAL

1) Disconnect battery ground cable.



2) Remove rear quarter Trim. <Ref. to EI-40, REMOVAL, Rear Quarter Trim.>

3) Disconnect connector from fuel pump control unit.



4) Remove fuel pump control unit.

B: INSTALLATION

Install in the reverse order of removal.

FUEL

FUEL INJECTION (FUEL SYSTEMS)

21. Fuel

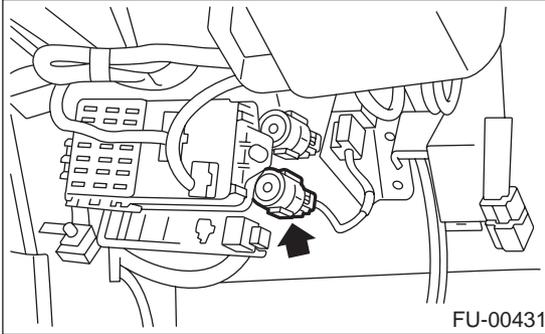
A: OPERATION

1. RELEASING OF FUEL PRESSURE

WARNING:

- Place “NO FIRE” signs near the working area.
- Be careful not to spill fuel on the floor.

- 1) Disconnect connector from fuel pump relay.



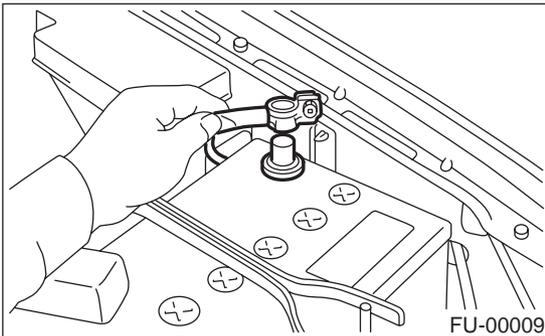
- 2) Start the engine and run it until it stalls.
- 3) After the engine stalls, crank it for five more seconds.
- 4) Turn ignition switch to OFF.

2. DRAINING FUEL

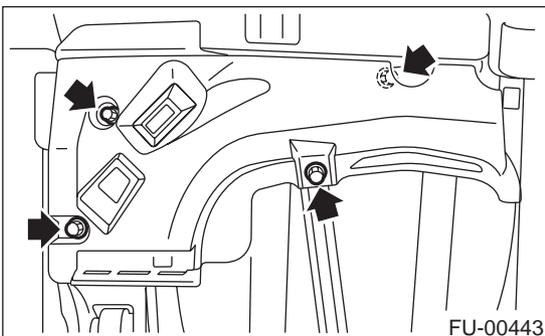
WARNING:

- Place “NO FIRE” signs near the working area.
- Be careful not to spill fuel on the floor.

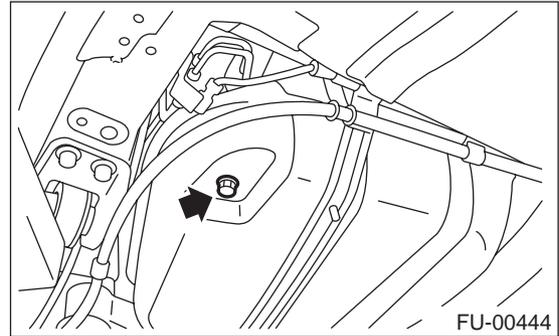
- 1) Set vehicle on the lift.
- 2) Disconnect battery ground cable.



- 3) Lift-up the vehicle.
- 4) Remove front right side fuel tank cover.



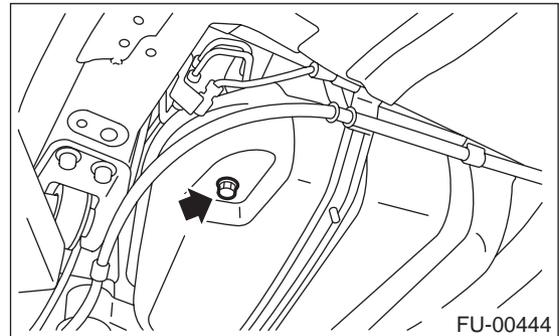
- 5) Drain fuel from fuel tank.
Set a container under the vehicle and remove drain plug from fuel tank.



- 6) Tighten fuel drain plug and install front right side tank cover.

Tightening torque:

26 N·m (2.65 kgf-m, 19.2 ft-lb)



Tightening torque:

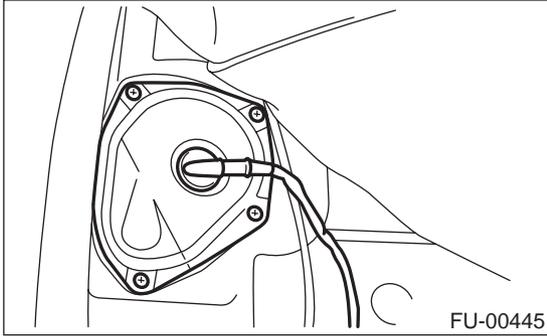
18 N·m (1.8 kgf-m, 13.0 ft-lb)

- 7) Lower the vehicle.

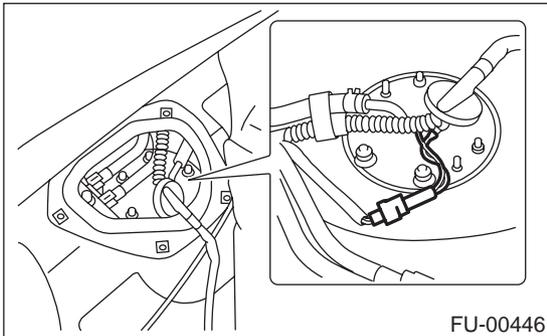
FUEL

FUEL INJECTION (FUEL SYSTEMS)

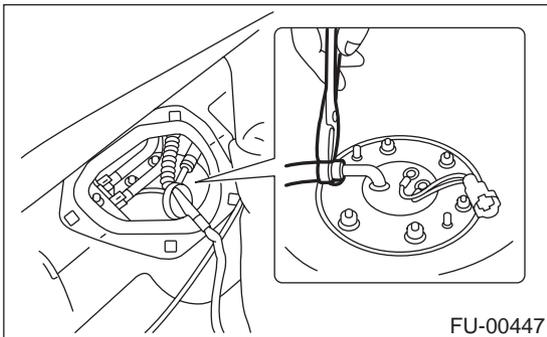
8) Remove sub service hole cover.



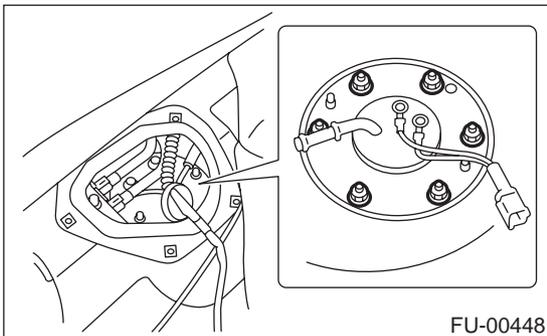
9) Disconnect connector from fuel sub level sensor.



10) Disconnect fuel jet pump hose.



11) Remove fuel sub level sensor.



12) Drain fuel from fuel tank by using hand pump.

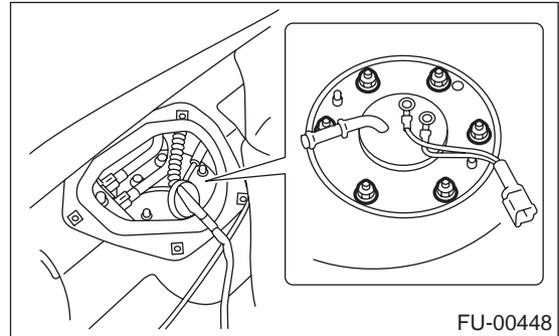
WARNING:

Do not use a motor pump when draining fuel.

13) After draining fuel, reinstall fuel sub level sensor.

Tightening torque:

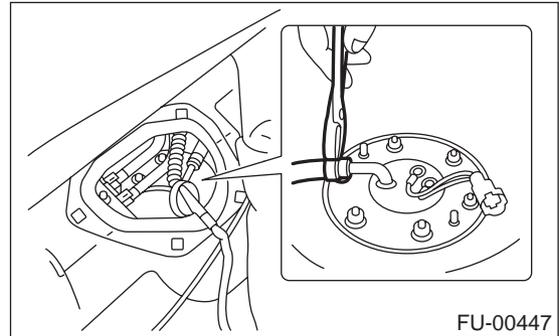
4.4 N·m (0.45 kgf·m, 3.3 ft·lb)



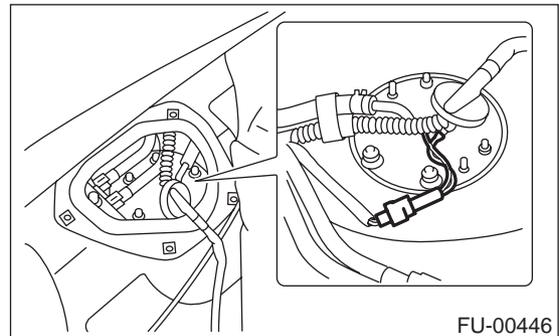
NOTE:

If you have not removed fuel tank yet, proceed with the procedure below for installation.

(1) Connect fuel jet pump hose.



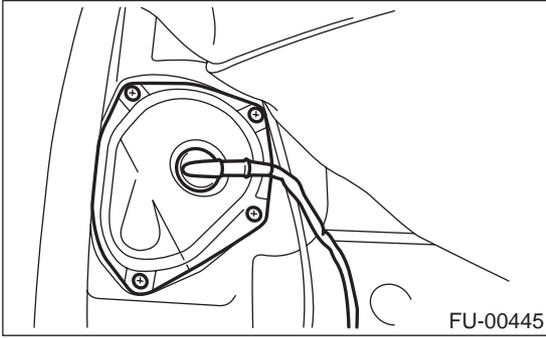
(2) Connect connector from fuel sub level sensor.



FUEL

FUEL INJECTION (FUEL SYSTEMS)

(3) Install sub service hole cover.

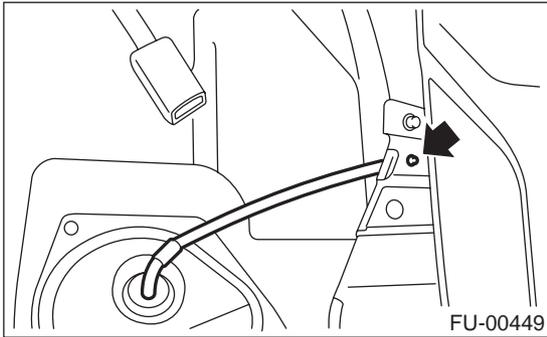


(4) Set rear seat and floor mat.

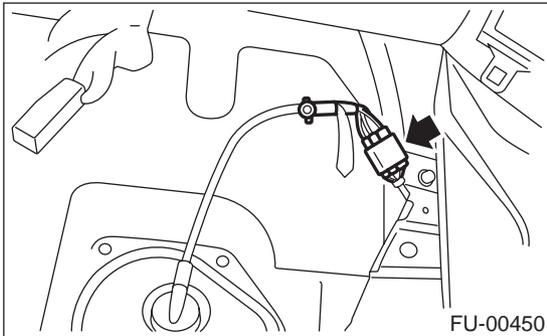
22. Fuel Tank

A: REMOVAL

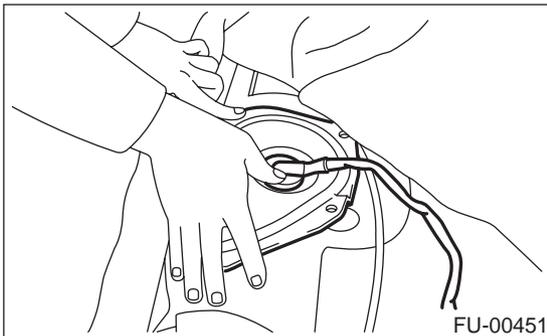
- 1) Set vehicle on the lift.
- 2) Release fuel pressure. <Ref. to FU(H6DO)-50, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>
- 3) Drain fuel from fuel tank. <Ref. to FU(H6DO)-50, DRAINING FUEL, OPERATION, Fuel.>
- 4) Remove holder clip which secures fuel tank cord on bracket.



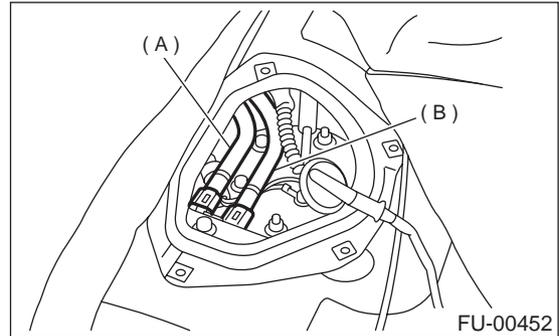
- 5) Disconnect connector of fuel tank cord to rear harness.



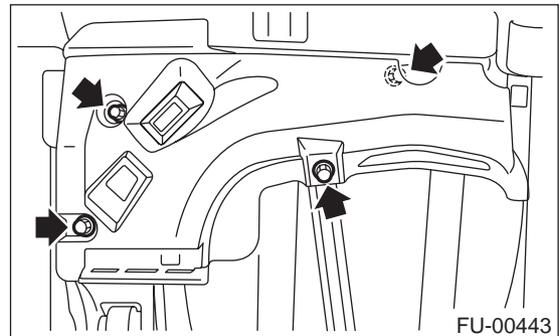
- 6) Push grommet which holds fuel tank cord on service hole cover into body side.



- 7) Separate quick connector of fuel delivery (A) and return hose (B). <Ref. to FU(H6DO)-73, REMOVAL, Fuel Delivery, Return and Evaporation Lines.>



- 8) Remove parking brake cable.
 - (1) Remove console box. <Ref. to EI-34, REMOVAL, Console Box.>
 - (2) Remove parking brake bracket and disconnect parking brake cable from equalizer. <Ref. to PB-7, REMOVAL, Parking Brake Cable.>
- 9) Remove wheel nuts from rear wheels.
- 10) Lift-up the vehicle.
- 11) Remove rear wheel.
- 12) Remove front side fuel tank cover.



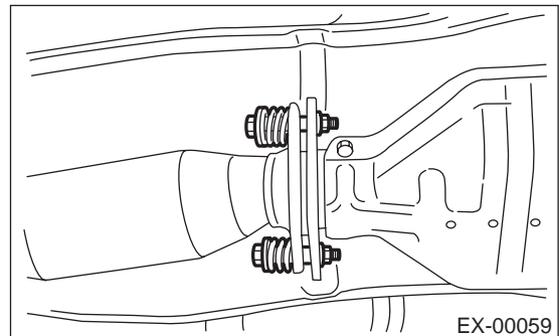
- 13) Remove rear exhaust pipe and muffler.

NOTE:

To facilitate removal, apply a coat of SUBARU CRC to matching area of rubber cushions in advance.

SUBARU CRC (Part No. 004301003)

- (1) Separate rear exhaust pipe from center exhaust pipe.



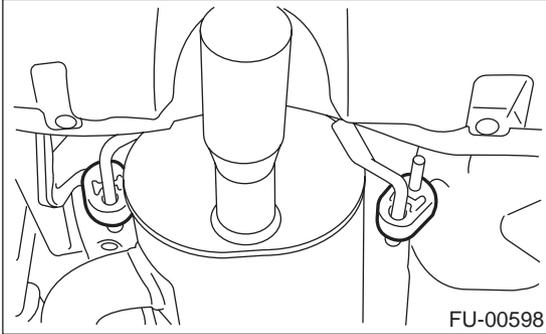
FUEL TANK

FUEL INJECTION (FUEL SYSTEMS)

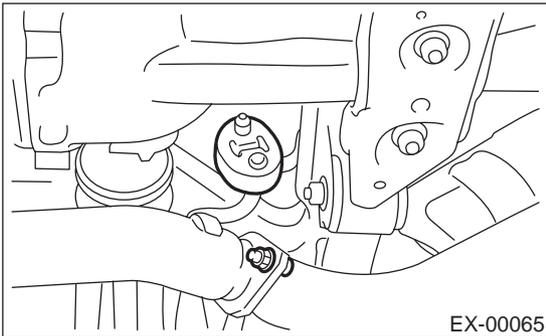
(2) Remove left and right rubber cushions.

CAUTION:

Be careful not to pull down muffler.

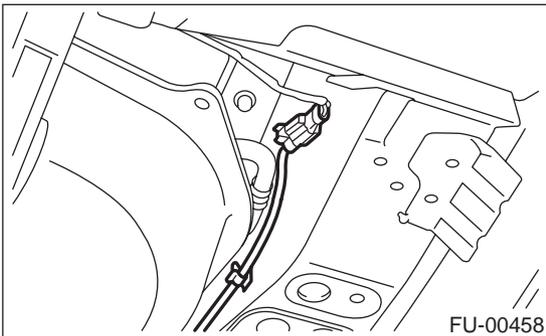


(3) Remove front rubber cushion and detach muffler assembly.



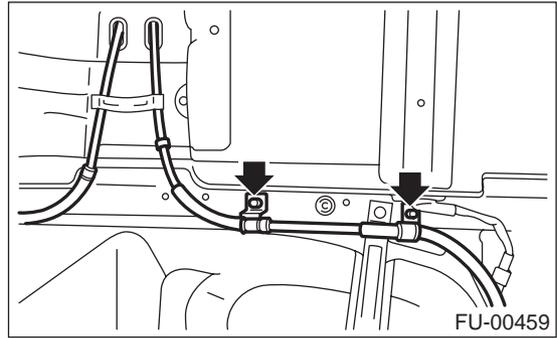
14) Remove propeller shaft. <Ref. to DS-14, REMOVAL, Propeller Shaft.>

15) Disconnect connector from ABS sensor.

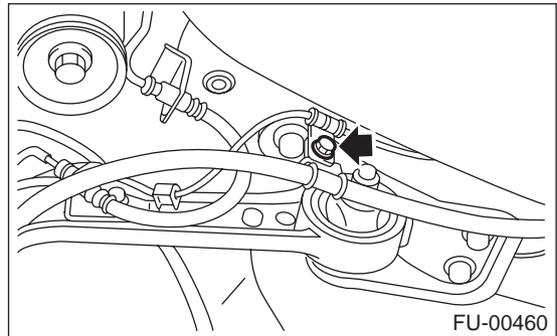


16) Remove bolts which hold parking brake cable holding bracket.

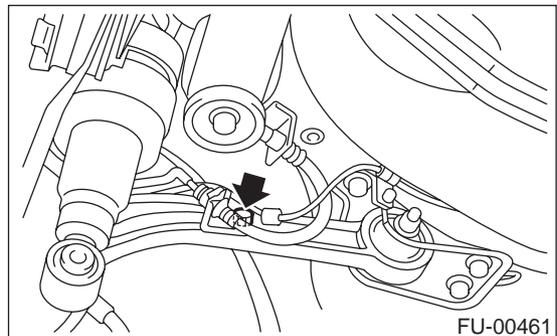
17) Remove parking brake cable from cabin by forcibly pulling it backward.



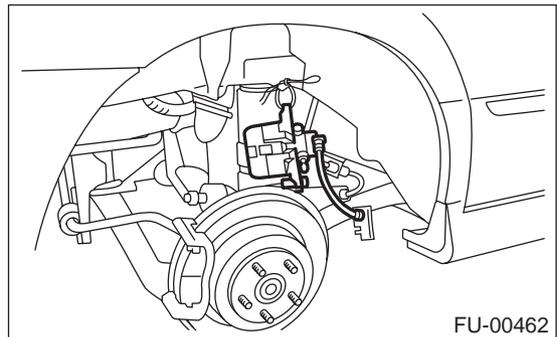
18) Remove bolts which hold parking brake cable holding bracket.



19) Remove bolts which hold rear brake hoses holding bracket.



20) Remove rear brake caliper, then tie it up to the body side of the vehicle as shown in figure.



FUEL TANK

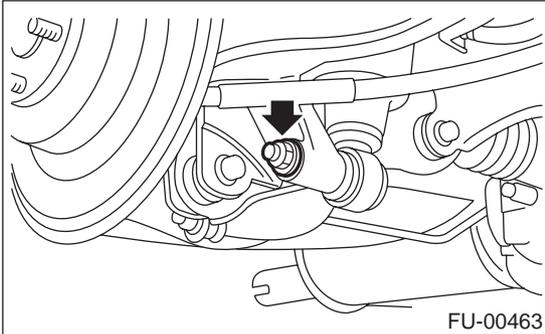
FUEL INJECTION (FUEL SYSTEMS)

21) Remove rear suspension assembly.

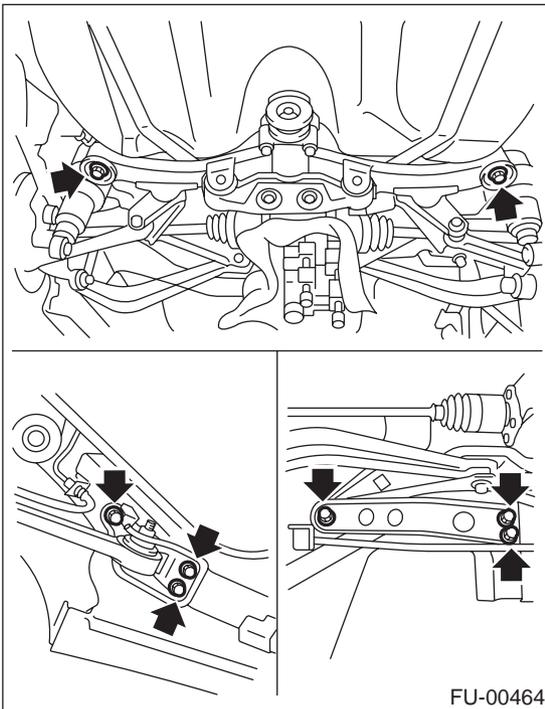
WARNING:

A helper is required to perform this work.

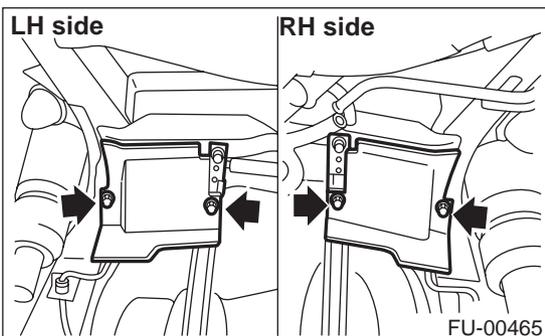
- (1) Support rear differential with transmission jack.
- (2) Remove bolt which holds rear shock absorber to rear suspension arm.



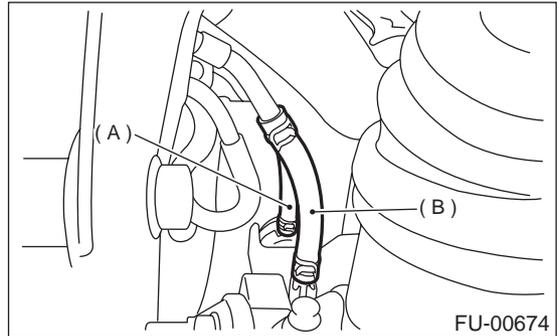
- (3) Remove bolts which secure rear suspension assembly to body.



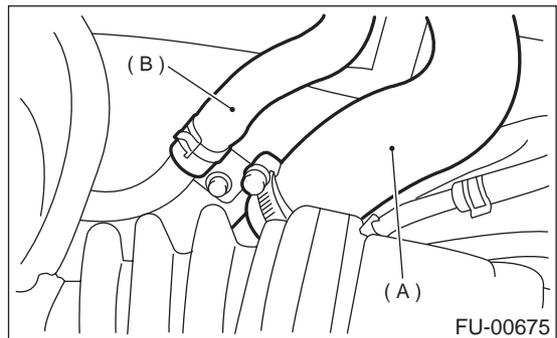
- (4) Remove rear suspension assembly.
- 22) Remove rear side fuel tank cover.



- 23) Disconnect two-way valve hose (A) from two-way valve and disconnect evaporation hose (B) from evaporation pipe.



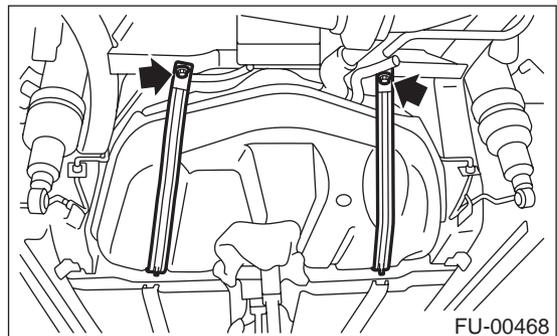
- 24) Loosen clamp and disconnect fuel filler hose (A) and air vent hose (B) from fuel filler pipe.



- 25) Support fuel tank with transmission jack, remove bolts from bands and dismount fuel tank from the vehicle.

WARNING:

A helper is required to perform this work.



FUEL TANK

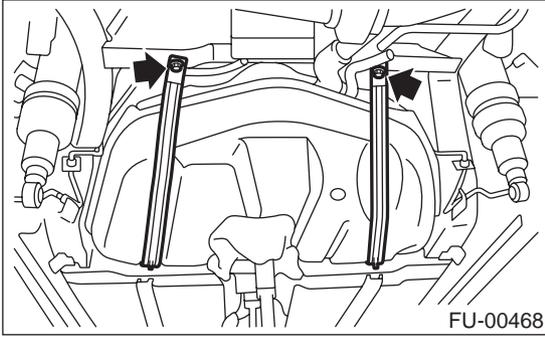
FUEL INJECTION (FUEL SYSTEMS)

B: INSTALLATION

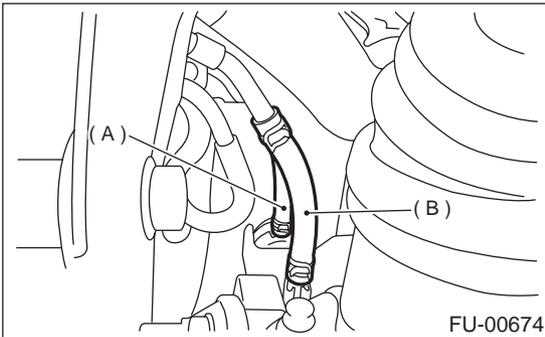
- 1) Support fuel tank with transmission jack and push fuel tank harness into access hole with grommet.
- 2) Set fuel tank and temporarily tighten bolts of fuel tank bands.

WARNING:

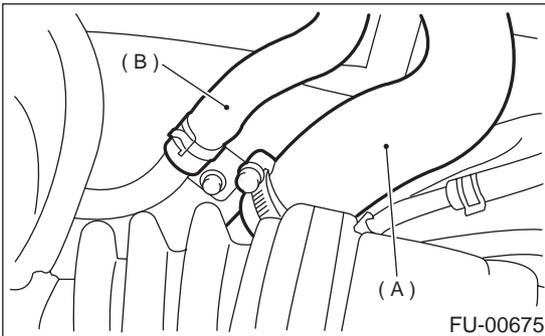
A helper is required to perform this work.



- 3) Connect two-way valve hose (A) to two-way valve and connect evaporation hose (B) to evaporation pipe.



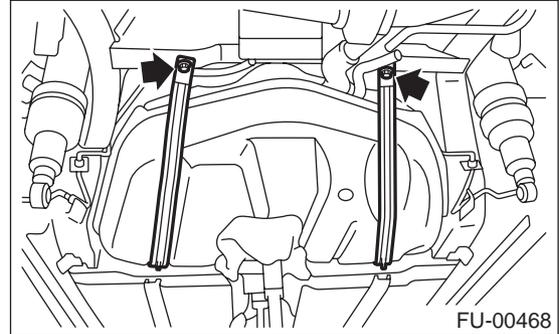
- 4) Connect fuel filler hose (A) and air vent hose (B).



- 5) Tighten band mounting bolts.

Tightening torque:

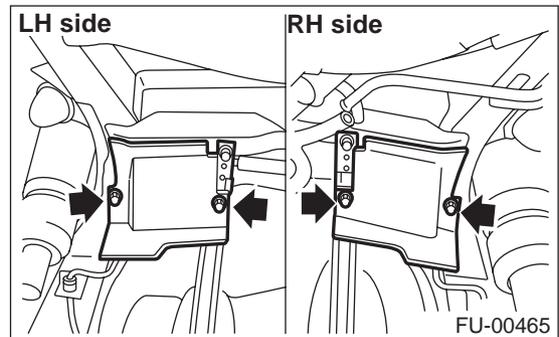
33 N·m (3.4 kgf-m, 25 ft-lb)



- 6) Install rear side fuel tank cover.

Tightening torque:

18 N·m (1.8 kgf-m, 13.0 ft-lb)



FUEL TANK

FUEL INJECTION (FUEL SYSTEMS)

7) Install rear suspension assembly.

WARNING:

A helper is required to perform this work.

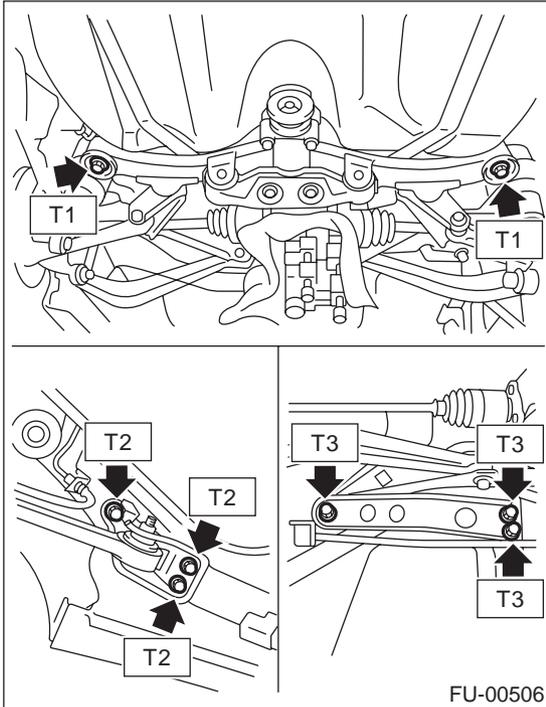
(1) Support rear suspension assembly and then tighten bolts which secure rear suspension assembly.

Tightening torque:

T1: 172 N·m (17.5 kgf·m, 127 ft·lb)

T2: 108 N·m (11.0 kgf·m, 80 ft·lb)

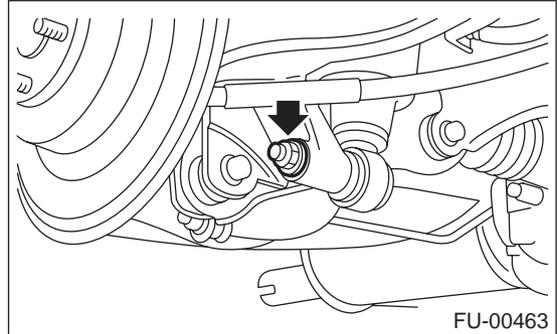
T3: 66 N·m (6.7 kgf·m, 48 ft·lb)



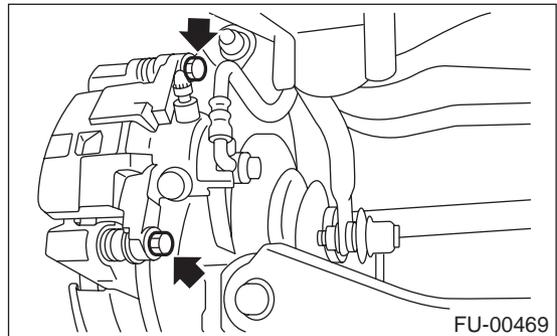
(2) Tighten bolt which holds rear shock absorber to rear suspension arm. <Ref. to RS-14, INSTALLATION, Link Upper.>

Tightening torque:

157 N·m (16 kgf·m, 116 ft·lb)



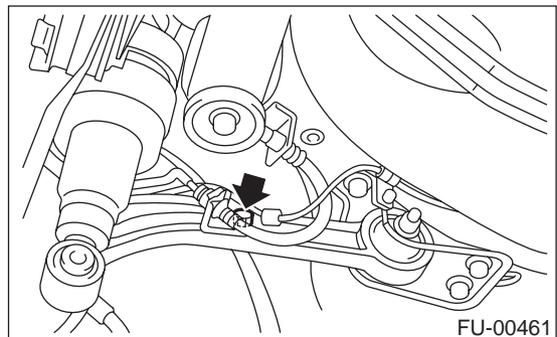
8) Install rear brake caliper. <Ref. to BR-29, INSTALLATION, Rear Disc Brake Assembly.>



9) Tighten bolt which holds rear brake hoses holding bracket.

Tightening torque:

33 N·m (3.4 kgf·m, 25 ft·lb)



10) Install parking brake cable to cabin by forcibly pushing it forward.

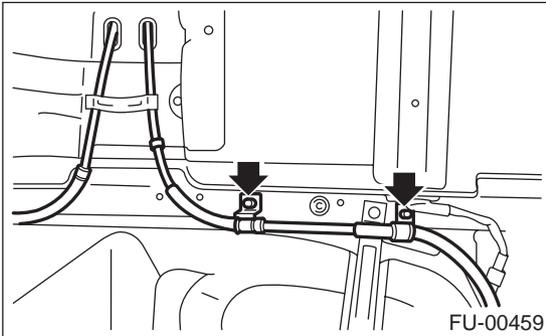
FUEL TANK

FUEL INJECTION (FUEL SYSTEMS)

11) Tighten bolts which hold parking brake cable holding bracket.

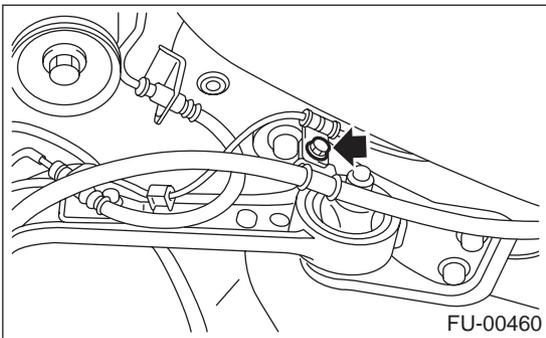
Tightening torque:

18 N·m (1.8 kgf-m, 13.0 ft-lb)

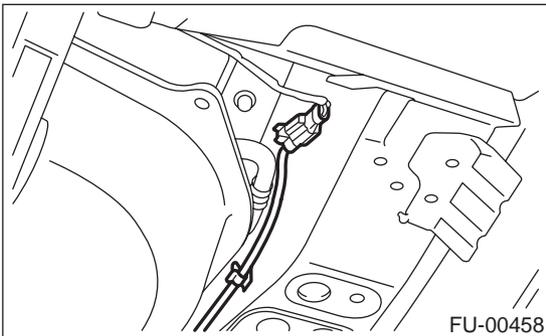


Tightening torque:

32 N·m (3.3 kgf-m, 23.9 ft-lb)



12) Connect connector to ABS sensor.



13) Install propeller shaft. <Ref. to DS-15, INSTALLATION, Propeller Shaft.>

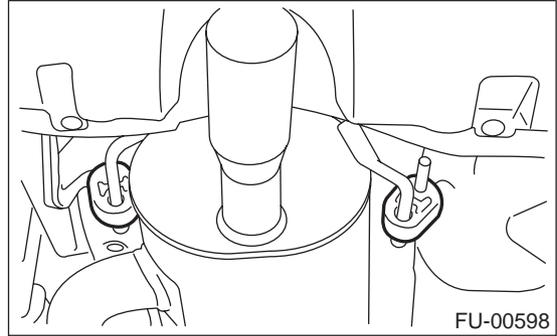
14) Install rear exhaust pipe and muffler.

NOTE:

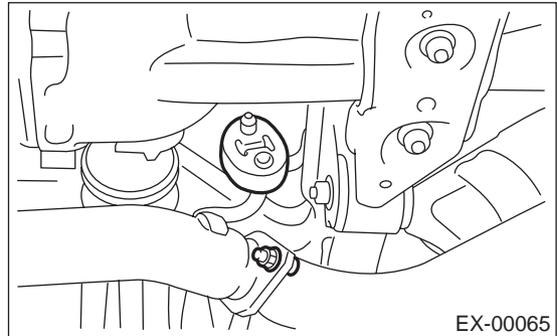
To facilitate the procedure, apply a coat of SUBARU CRC to matching area of rubber cushions in advance.

SUBARU CRC (Part No. 004301003)

(1) Install left and right rubber cushions.



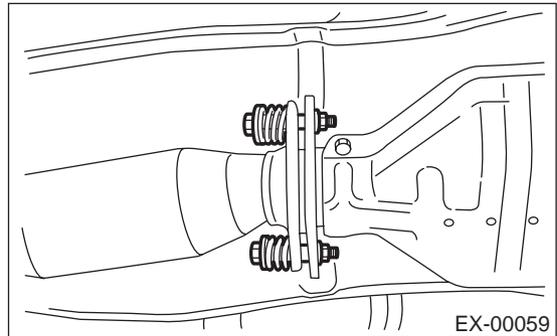
(2) Install front rubber cushion and attach muffler assembly.



(3) Install rear exhaust pipe to center exhaust pipe.

Tightening torque:

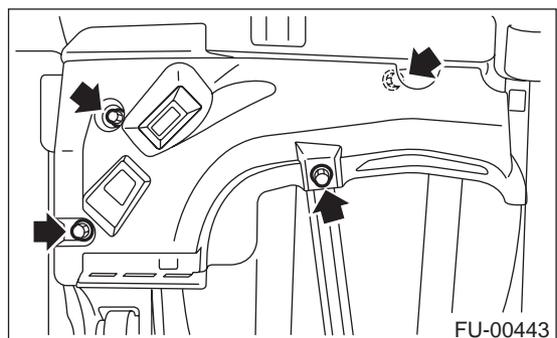
18 N·m (1.8 kgf-m, 13.0 ft-lb)



15) Install front side fuel tank cover.

Tightening torque:

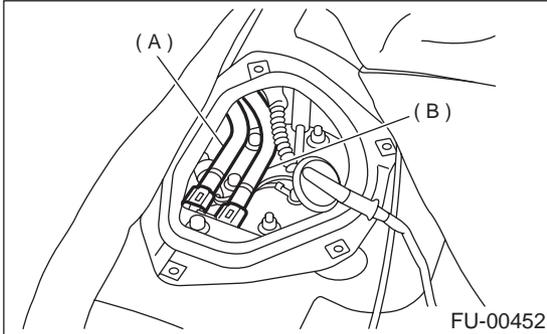
18 N·m (1.8 kgf-m, 13.0 ft-lb)



FUEL TANK

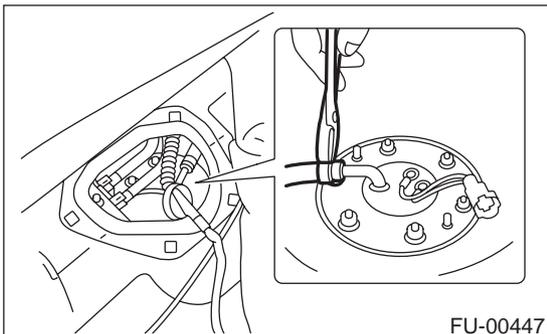
FUEL INJECTION (FUEL SYSTEMS)

- 16) Install rear wheel.
- 17) Lower the vehicle.
- 18) Tighten wheel nuts to rear wheel.
- 19) Install parking brake cable. <Ref. to PB-7, INSTALLATION, Parking Brake Cable.>
- 20) Install console box. <Ref. to EI-34, INSTALLATION, Console Box.>
- 21) Connect fuel hoses and hold them with quick connector. <Ref. to FU(H6DO)-74, INSTALLATION, Fuel Delivery, Return and Evaporation Lines.>

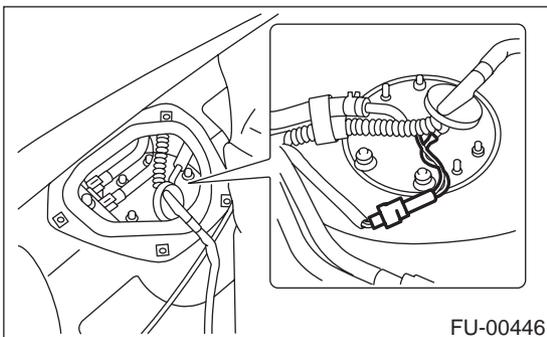


- (A) Delivery hose
(B) Return hose

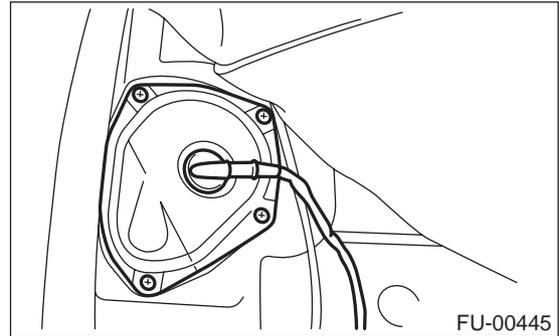
- 22) Connect fuel jet pump hose.



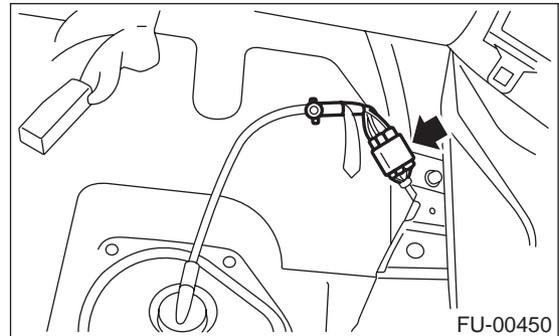
- 23) Connect connector to fuel sub level sensor.



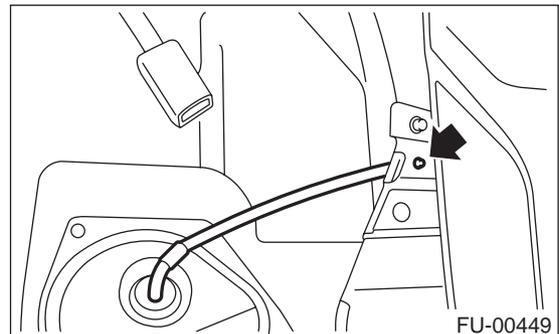
- 24) Install sub service hole cover.



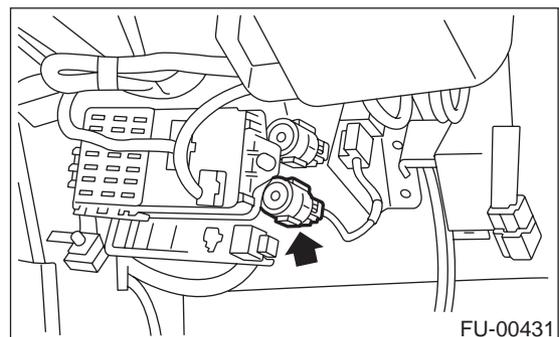
- 25) Connect connectors to fuel tank cord and plug service hole with grommet.



- 26) Install holder clip which secures fuel tank cord on bracket.



- 27) Set rear seat and floor mat.
- 28) Connect connector to fuel pump relay.



- 29) Adjust parking brake lever stroke. <Ref. to PB-11, ADJUSTMENT, Parking Brake Assembly.>

FUEL TANK

FUEL INJECTION (FUEL SYSTEMS)

30) Check wheel alignment and adjust if necessary. <Ref. to FS-6, INSPECTION, Wheel Alignment.>

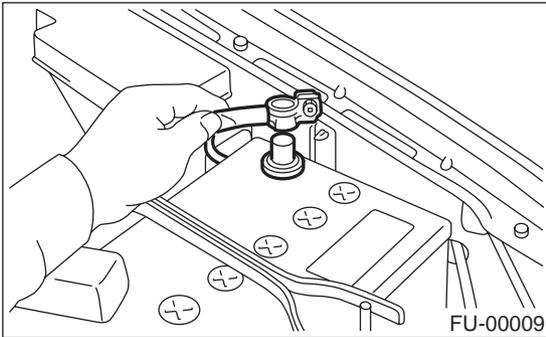
C: INSPECTION

- 1) Make sure there are no cracks, holes, or other damage on the fuel tank.
- 2) Make sure that the fuel hoses and fuel pipes are not cracked and that connections are tight.

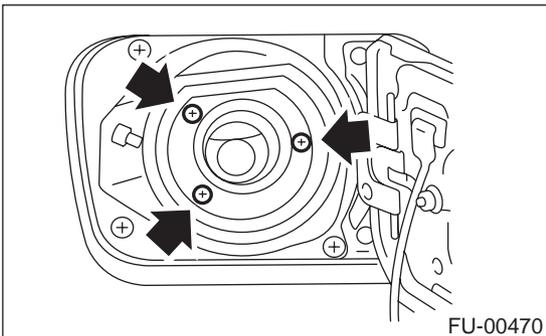
23. Fuel Filler Pipe

A: REMOVAL

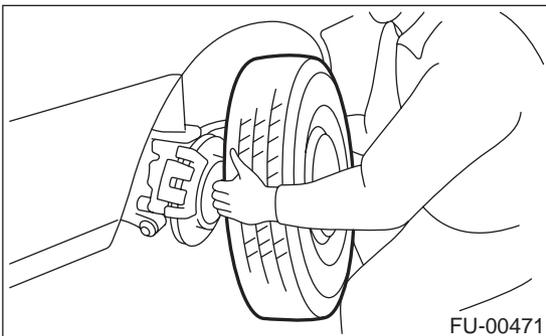
- 1) Release the fuel pressure. <Ref. to FU(H6DO)-50, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>
- 2) Open the fuel filler flap lid, and then remove the filler cap.
- 3) Disconnect the ground cable from battery.



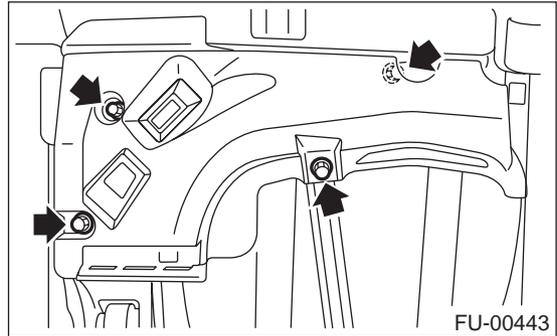
- 4) Remove the screws holding packing in place.



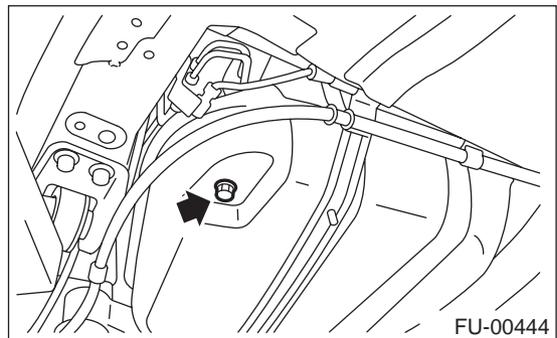
- 5) Lift-up the vehicle.
- 6) Remove the rear right side wheel nuts.
- 7) Remove the wheel RH (Rear).



- 8) Remove the protector RH (Front).

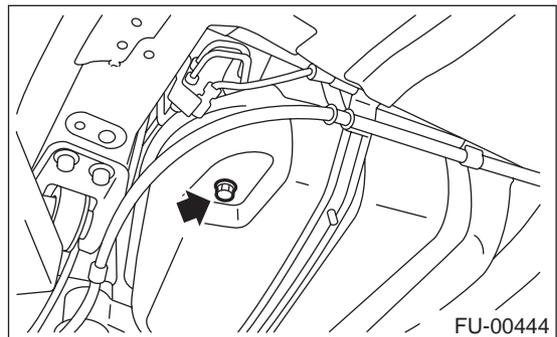


- 9) Drain fuel from fuel tank. Set a container under the vehicle, and then remove the drain plug from fuel tank.

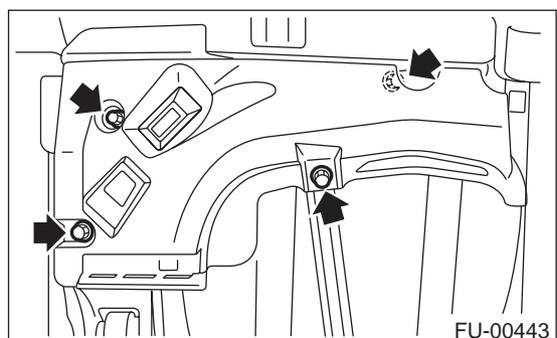


- 10) Tighten the fuel drain plug, and then install the protector RH (Front).

Tightening torque:
26 N·m (2.65 kgf·m, 19.2 ft·lb)



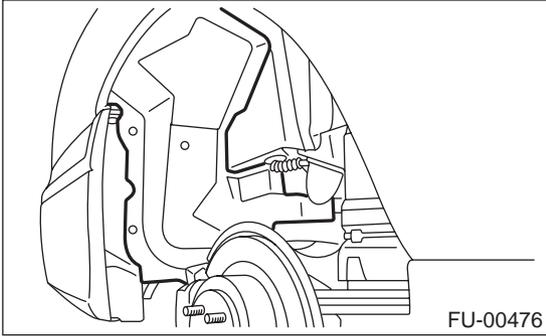
Tightening torque:
18 N·m (1.8 kgf·m, 13.0 ft·lb)



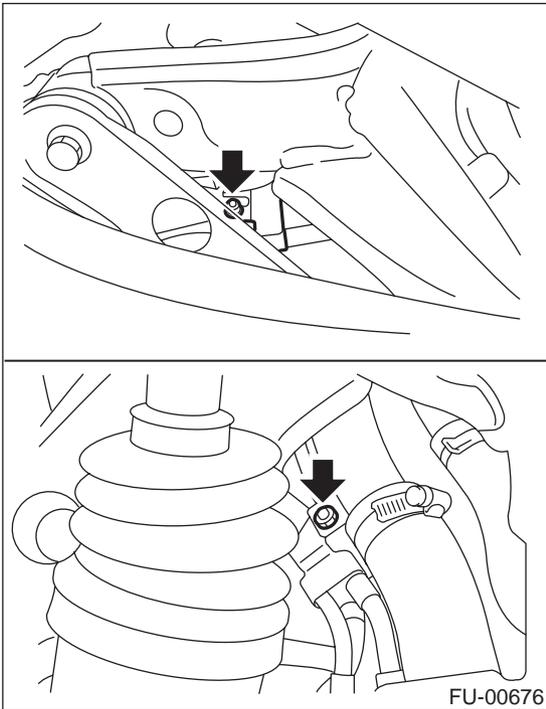
FUEL FILLER PIPE

FUEL INJECTION (FUEL SYSTEMS)

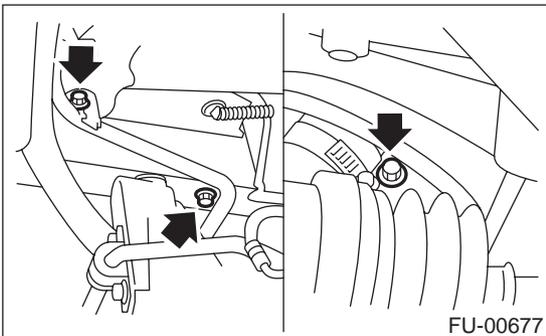
11) Remove the fuel filler pipe protector.



12) Remove the bolts which hold evaporation pipe bracket on fuel filler pipe.

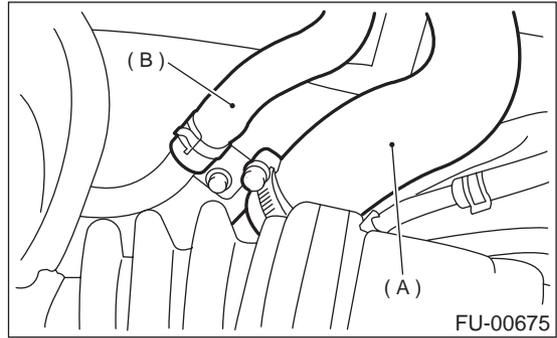


13) Remove the bolts which hold fuel filler pipe bracket on body.



14) Loosen the clamp, and then separate the fuel filler hose (A) from fuel filler pipe.

15) Move the clip, and then separate the air vent hose (B).

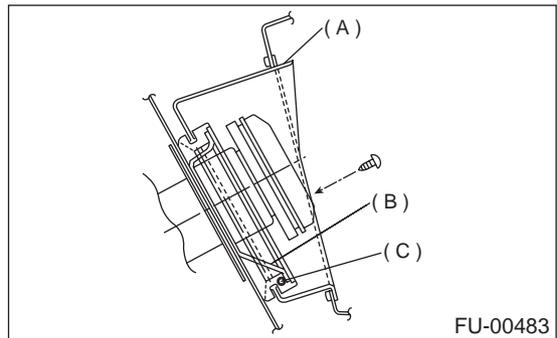


16) Remove the fuel filler pipe to under side of the vehicle.

B: INSTALLATION

1) Hold the fuel filler flap open.

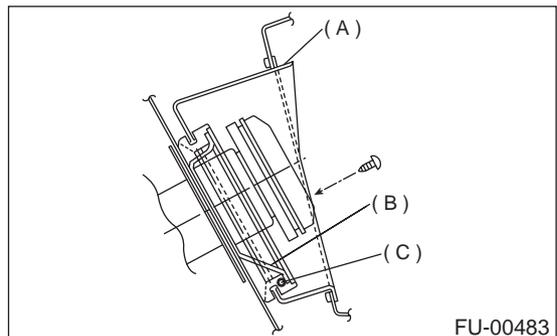
2) Set the fuel saucer (A) with rubber packing (C), and then insert the fuel filler pipe into hole from the inner side of apron.



3) Align holes in the fuel filler pipe neck, and then set the cup (B), and tighten screws.

NOTE:

If the edges of rubber packing are folded toward inside, straighten it with a screwdriver.



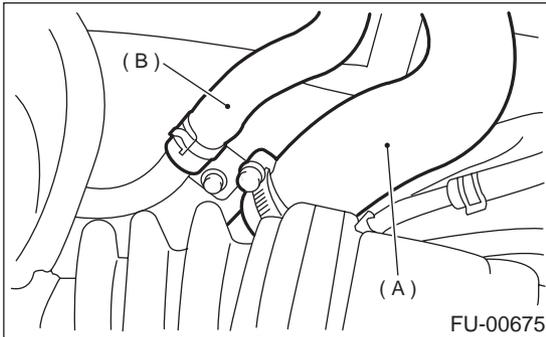
FUEL FILLER PIPE

FUEL INJECTION (FUEL SYSTEMS)

4) Insert the fuel filler hose (A) approx. 35 to 40 mm (1.38 to 1.57 in) over the lower end of fuel filler pipe, and then tighten clamp.

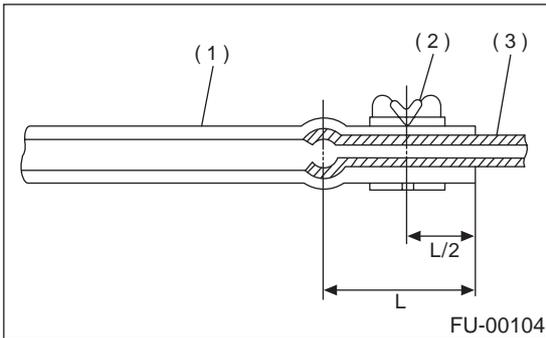
CAUTION:

Do not allow clips to touch air vent hose (B) and rear suspension crossmember.



5) Insert the air vent hose approx. 25 to 30 mm (0.98 to 1.18 in) into the lower end of air vent pipe and hold clip.

$L = 27.5 \pm 2.5 \text{ mm (1.083} \pm 0.098 \text{ in)}$

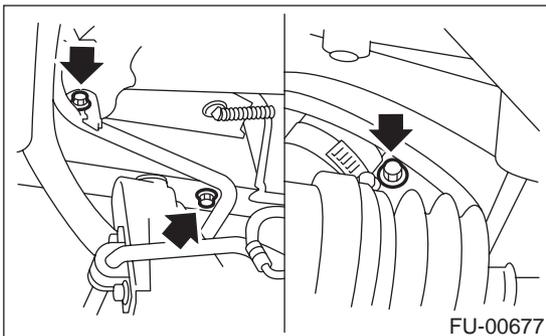


- (1) Hose
- (2) Clip
- (3) Pipe

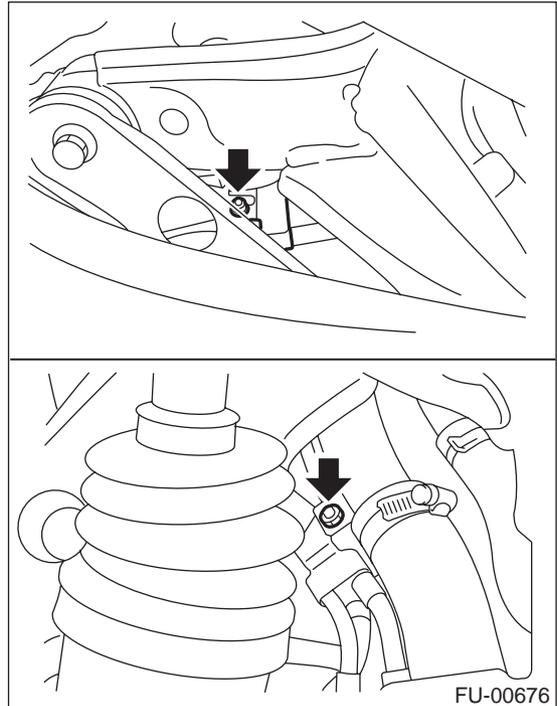
6) Tighten the bolt which holds fuel filler pipe bracket on body.

Tightening torque:

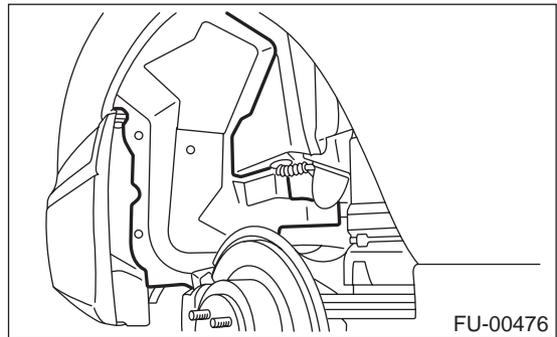
$7.4 \text{ N}\cdot\text{m (0.75 kgf}\cdot\text{m, 5.4 ft}\cdot\text{lb)}$



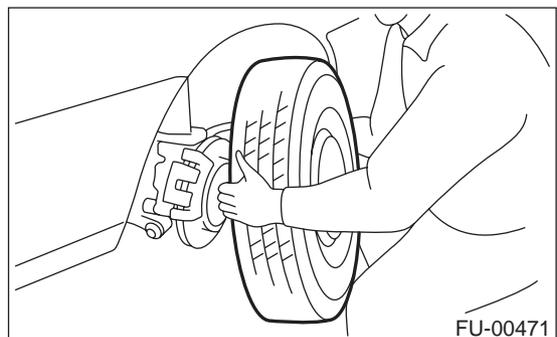
7) Tighten the bolts which hold evaporation pipe bracket on fuel pipe.



8) Install the fuel filler pipe protector.



9) Install the rear right wheel.



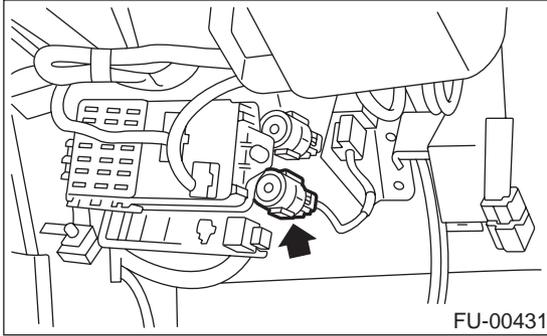
10) Lower the vehicle.

11) Tighten the wheel nuts.

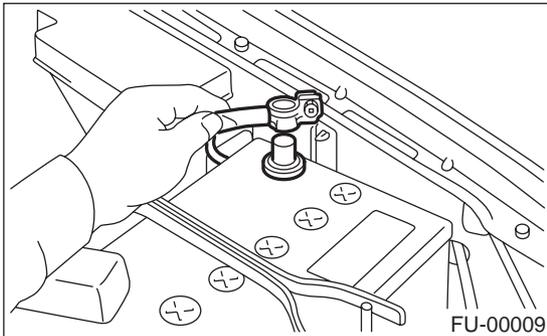
FUEL FILLER PIPE

FUEL INJECTION (FUEL SYSTEMS)

12) Connect the connector to fuel pump relay (A).



13) Connect the battery ground cable to battery.



24. Fuel Pump

A: REMOVAL

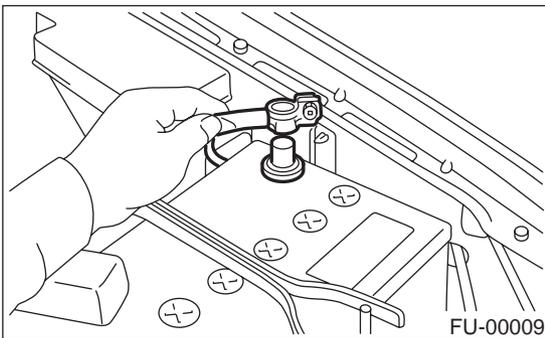
WARNING:

- Place "NO FIRE" signs near the working area.
- Be careful not to spill fuel on the floor.

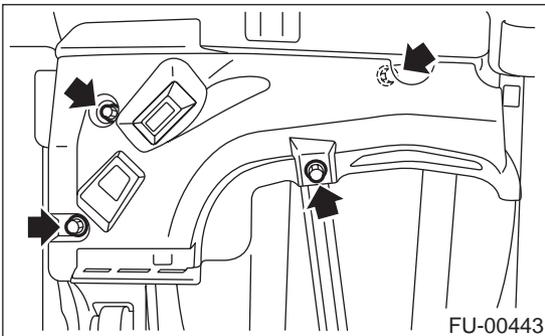
NOTE:

The fuel pump assembly consists of fuel pump and fuel level sensor.

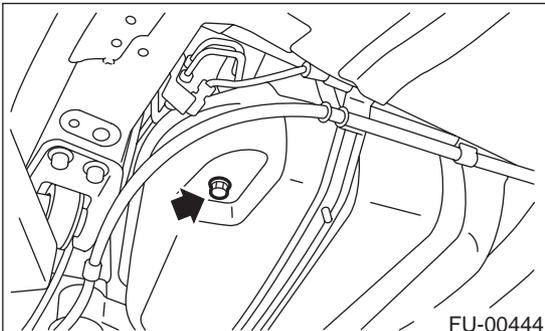
- 1) Release the fuel pressure. <Ref. to FU(H6DO)-50, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>
- 2) Open the fuel filler flap lid, and then remove the fuel filler cap.
- 3) Disconnect the ground cable from battery.



- 4) Lift-up the vehicle.
- 5) Remove the protector RH (Front).



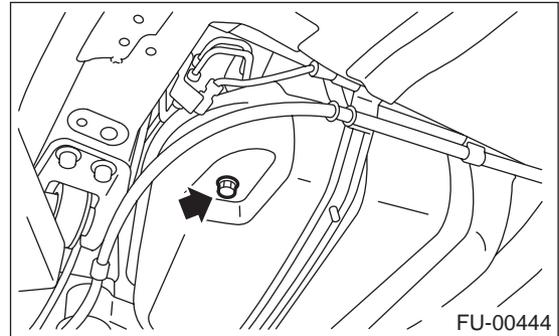
- 6) Drain the fuel from fuel tank. Set a container under the vehicle, and then remove the drain plug from fuel tank.



- 7) Tighten the fuel drain plug, and then install the protector RH (Front).

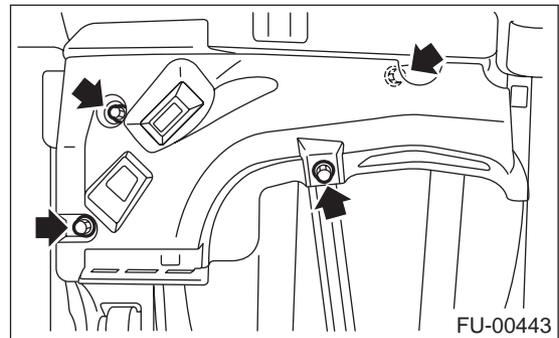
Tightening torque:

26 N·m (2.65 kgf-m, 19.2 ft-lb)

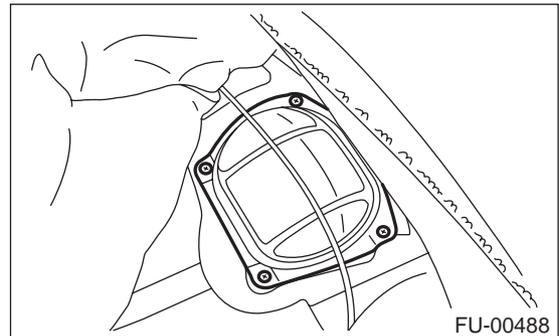


Tightening torque:

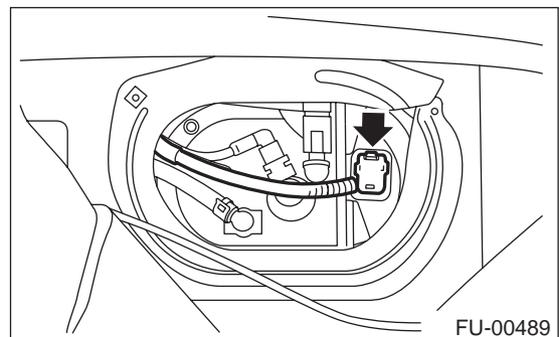
18 N·m (1.8 kgf-m, 13.0 ft-lb)



- 8) Raise the rear seat, and then turn the floor mat up.
- 9) Remove the access hole lid.



- 10) Disconnect the connector from fuel pump.

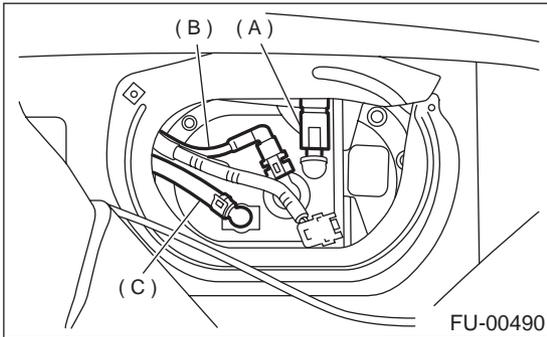


FUEL PUMP

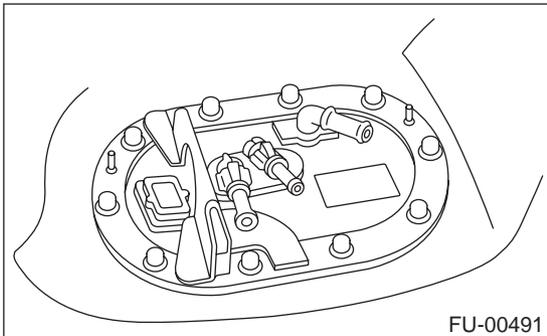
FUEL INJECTION (FUEL SYSTEMS)

11) Move the clips, and then disconnect the jet pump hose (C).

12) Disconnect the quick connector, and then disconnect the fuel delivery hose (A) and return hose (B). <Ref. to FU(H6DO)-73, REMOVAL, Fuel Delivery, Return and Evaporation Lines.>



13) Remove the nuts which install fuel pump assembly onto fuel tank.



14) Take off the fuel pump assembly from fuel tank.

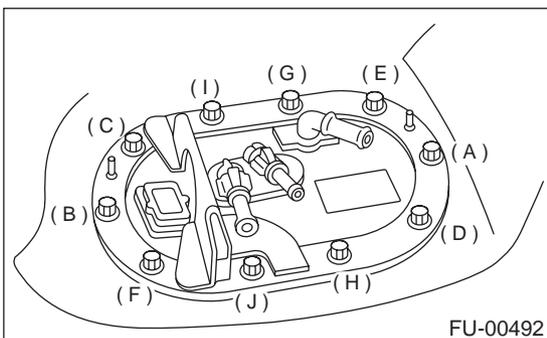
B: INSTALLATION

Install in the reverse order of removal. Do the following:

- (1) Always use new gaskets.
- (2) Ensure the sealing portion is free from fuel or foreign particles before installation.
- (3) Tighten the nuts in alphabetical sequence shown in the figure to specified torque.

Tightening torque:

5.9 N·m (0.6 kgf·m, 4.3 ft·lb)

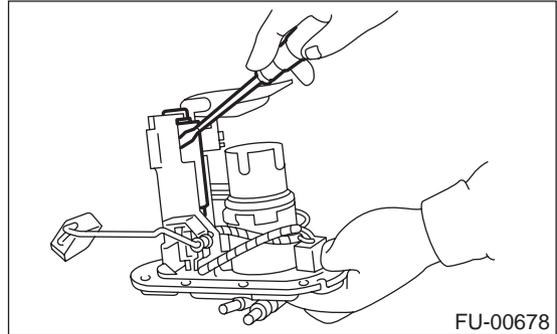


C: DISASSEMBLY

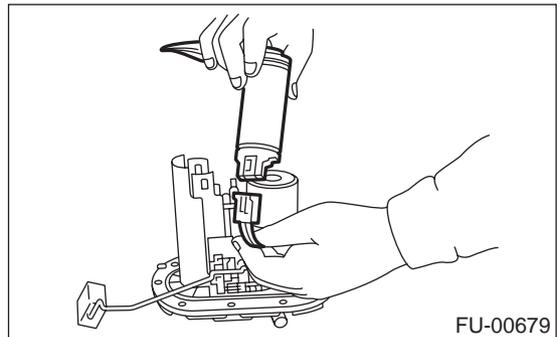
1) Remove the fuel pump and pump holder.

NOTE:

When disassembling the pump holder, be careful as it is installed with two pawls.



2) Disconnect the connector from fuel pump.



D: ASSEMBLY

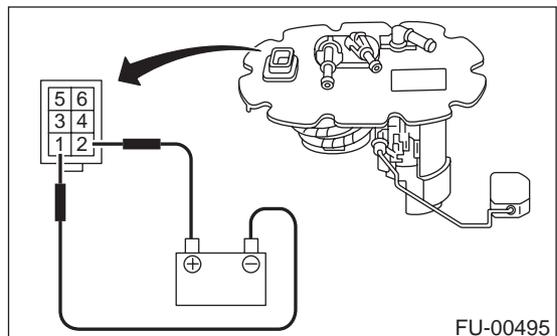
Assemble in the reverse order of disassembly.

E: INSPECTION

Connect the lead harness to connector terminal of fuel pump, and then apply battery power supply to check whether the pump operate.

WARNING:

- Wipe off the fuel completely.
- Keep the battery as far apart from fuel pump as possible.
- Be sure to turn the battery supply ON and OFF on the battery side.
- Do not run the fuel pump for a long time under non-load condition.



25. Fuel Level Sensor

A: REMOVAL

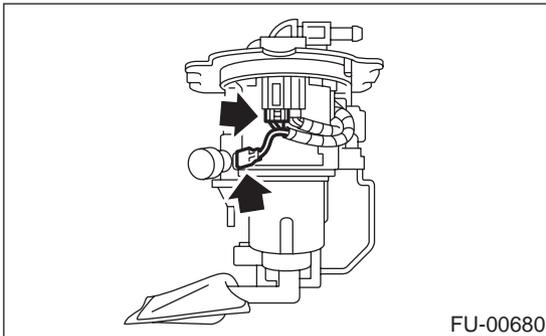
WARNING:

- Place “NO FIRE” signs near the working area.
- Be careful not to spill fuel on the floor.

NOTE:

The fuel level sensor is built in fuel pump assembly.

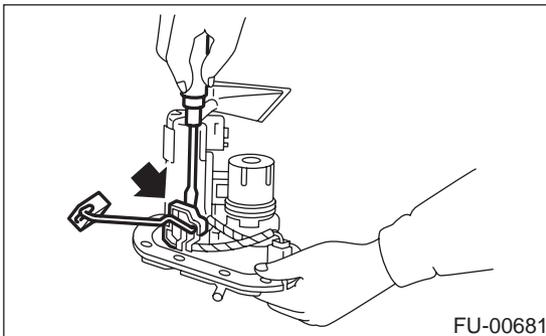
- 1) Remove the fuel pump assembly. <Ref. to FU(H6DO)-65, REMOVAL, Fuel Pump.>
- 2) Disconnect the connector from fuel pump bracket.



- 3) Pushing the pawls with a screwdriver, remove the fuel meter unit by pulling it downwards.

NOTE:

Replace the fuel filter pawls with new ones as they might brake when removed.

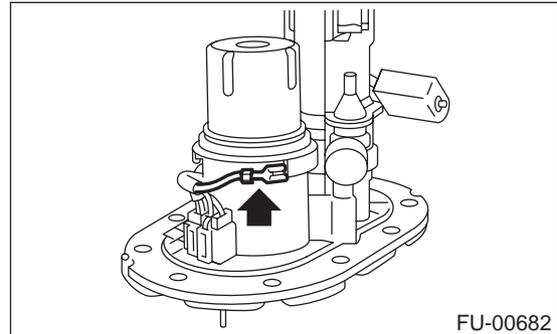


B: INSTALLATION

Install in the reverse order of removal.

WARNING:

- Ground cable must be connected.
- Spark may occur and ignite if fuel is nearby.



FUEL SUB LEVEL SENSOR

FUEL INJECTION (FUEL SYSTEMS)

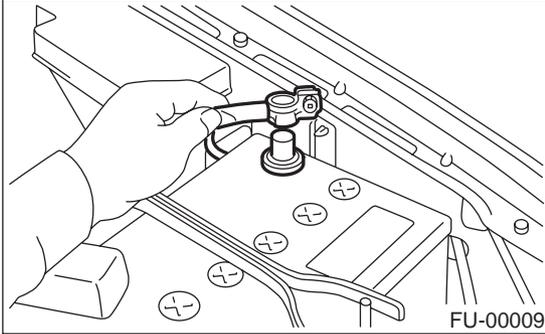
26. Fuel Sub Level Sensor

A: REMOVAL

WARNING:

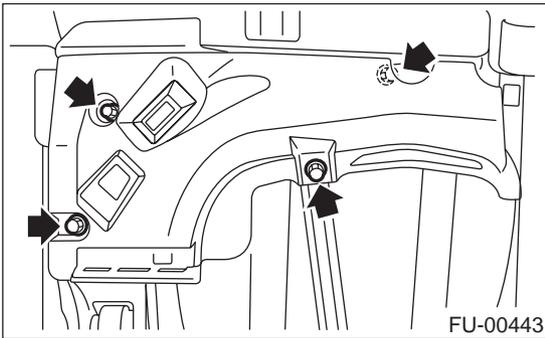
- Place "NO FIRE" signs near the working area.
- Be careful not to spill fuel on the floor.

1) Disconnect the ground cable from battery.

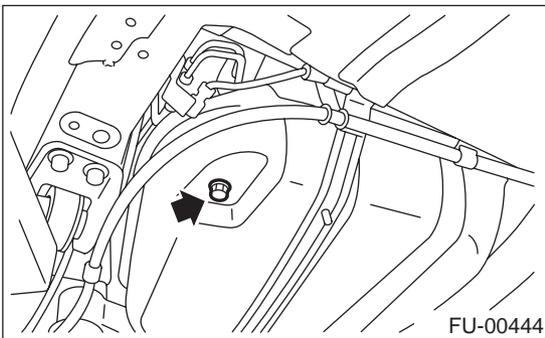


2) Lift-up the vehicle.

3) Remove the front side fuel tank cover.



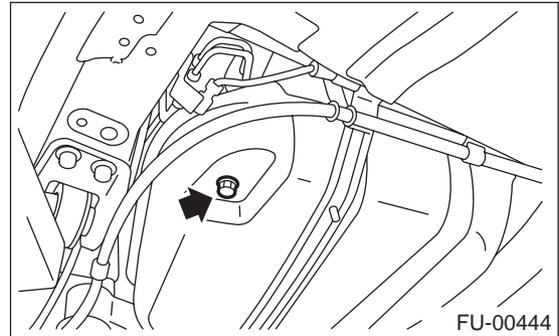
4) Drain fuel from fuel tank. Set a container under the vehicle, and then remove the drain plug from fuel tank.



5) Tighten the fuel drain plug and install the protector RH (Front).

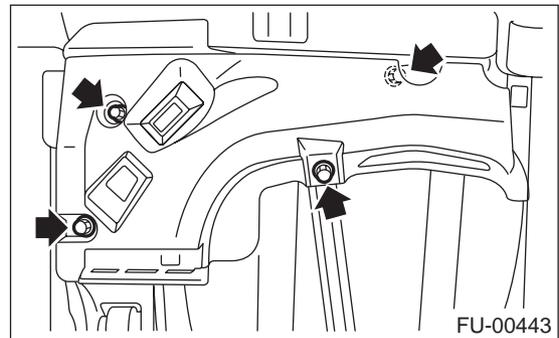
Tightening torque:

26 N·m (2.65 kgf-m, 19.2 ft-lb)



Tightening torque:

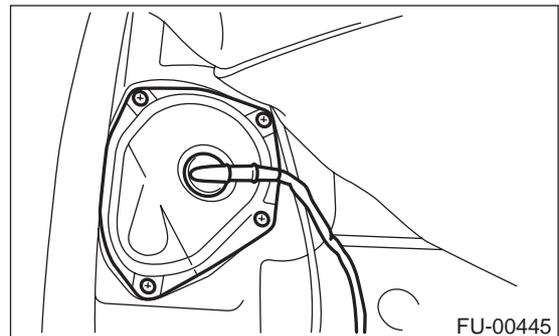
18 N·m (1.8 kgf-m, 13.0 ft-lb)



6) Remove the rear seat.

7) Remove the floor mat.

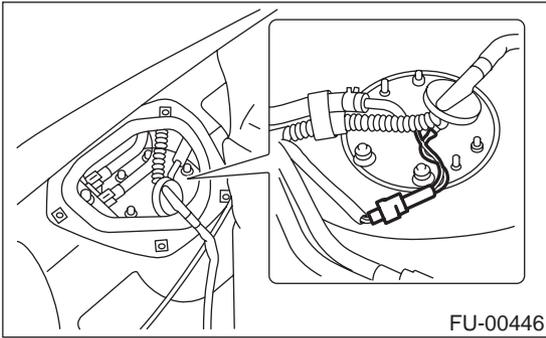
8) Remove the service hole cover.



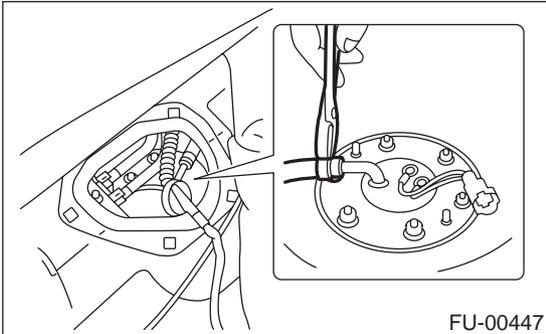
FUEL SUB LEVEL SENSOR

FUEL INJECTION (FUEL SYSTEMS)

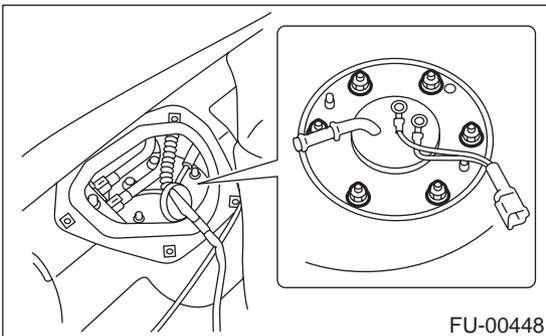
9) Disconnect the connector from fuel sub level sensor.



10) Disconnect the fuel jet pump hose.



11) Remove the bolts which install fuel sub level sensor on fuel tank.



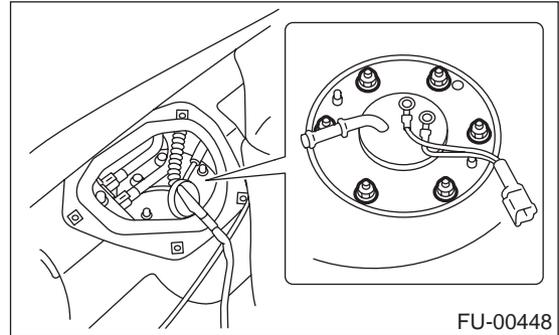
12) Remove the fuel sub level sensor.

B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

4.4 N·m (0.45 kgf-m, 3.3 ft-lb)



FUEL FILTER

FUEL INJECTION (FUEL SYSTEMS)

27. Fuel Filter

A: REMOVAL

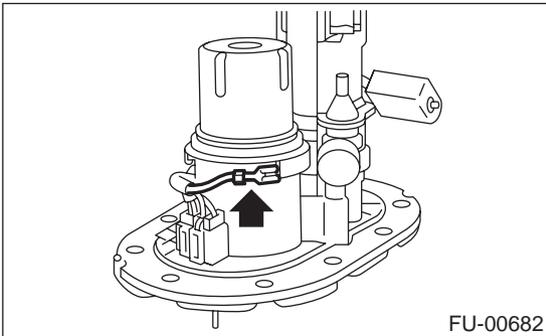
WARNING:

- Place “NO FIRE” signs near the working area.
- Be careful not to spill fuel on the floor.

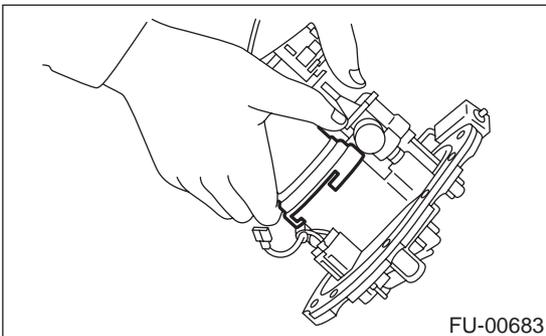
NOTE:

The fuel filter is built in fuel pump assembly.

- 1) Release the fuel pressure. <Ref. to FU(H6DO)-50, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>
- 2) Remove the fuel pump assembly. <Ref. to FU(H6DO)-65, REMOVAL, Fuel Pump.>
- 3) Disconnect the ground cable from filter holder.



- 4) Remove the filter holder by turning it to the left from the body pawls, and then take out the filter.

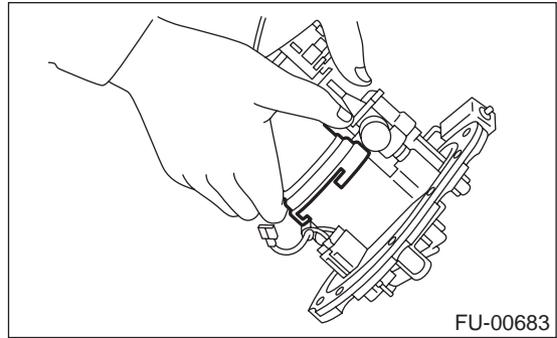


B: INSTALLATION

NOTE:

- If the fuel hoses are damaged at the connecting portion, replace it with a new one.
- If the clamps are badly damaged, replace with new ones.
- Replace the o-ring with new ones.

- 1) Set the O-ring on the filter holder, and then install by turning to the right.



- 2) Install the fuel pump assembly. <Ref. to FU(H6DO)-66, INSTALLATION, Fuel Pump.>

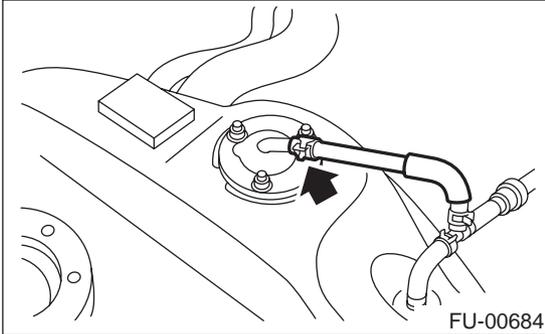
C: INSPECTION

- 1) Check the inside of fuel filter for dirt and water sediment.
- 2) If it is clogged, or if replacement interval has been reached, replace it.

28. Fuel Cut Valve

A: REMOVAL

- 1) Remove the fuel tank. <Ref. to FU(H6DO)-53, REMOVAL, Fuel Tank.>
- 2) Move the clip, and then disconnect the evaporation hose from fuel cut valve.



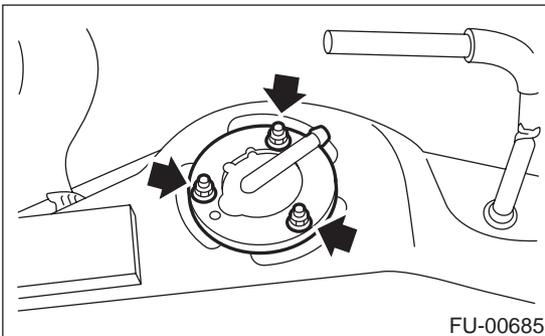
- 3) Remove the bolts which install fuel cut valve.

B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

4.4 N·m (0.45 kgf-m, 3.3 ft-lb)



FUEL DAMPER VALVE

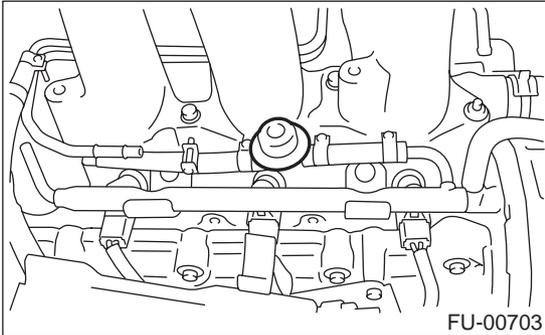
FUEL INJECTION (FUEL SYSTEMS)

29. Fuel Damper Valve

A: REMOVAL

1) Release the fuel pressure. <Ref. to FU(H6DO)-50, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>

2) Remove the fuel damper valve from fuel delivery line (A) and return line (B).



B: INSTALLATION

Install in the reverse order of removal.

30. Fuel Delivery, Return and Evaporation Lines

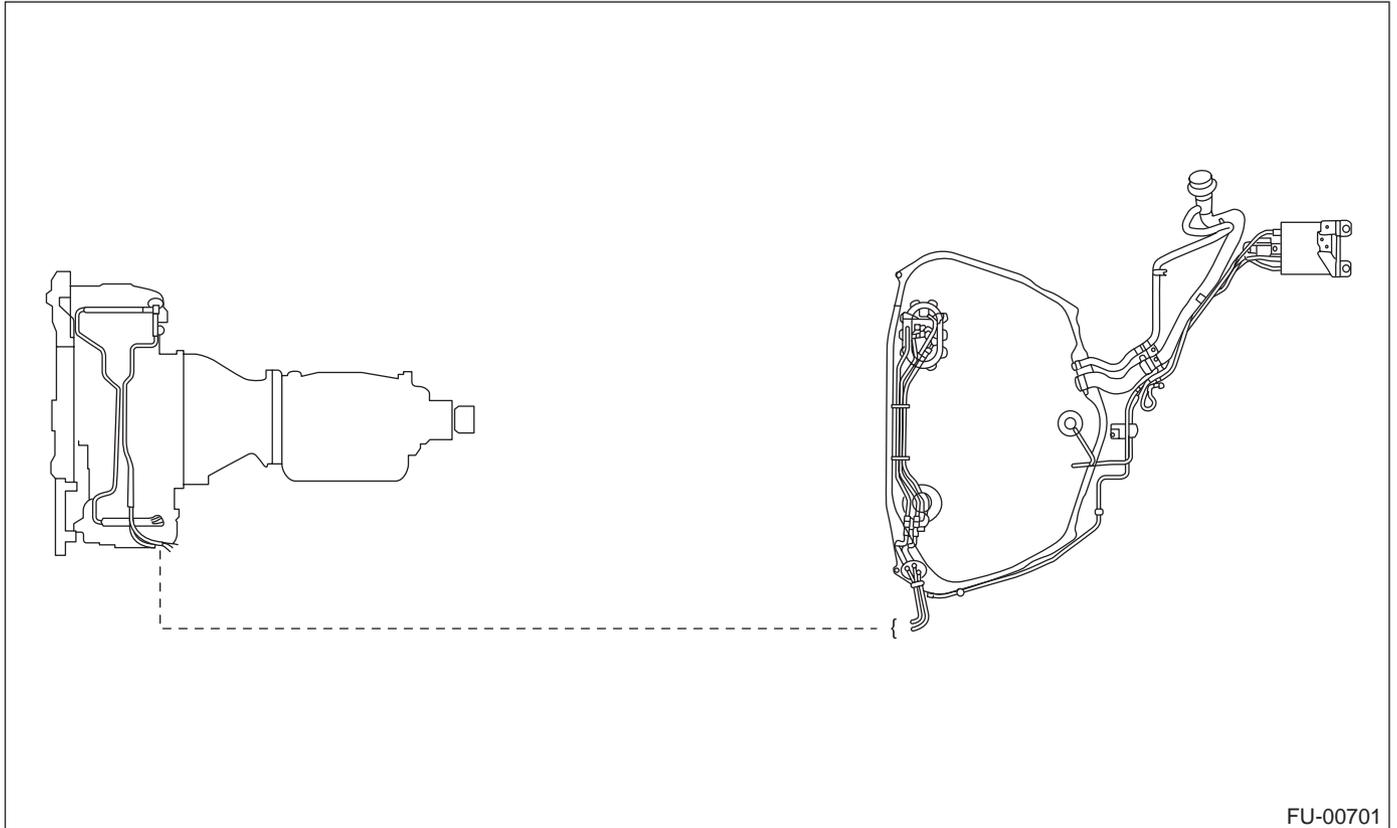
A: REMOVAL

- 1) Set the vehicle on the lift.
- 2) Release the fuel pressure. <Ref. to FU(H6DO)-50, RELEASING OF FUEL PRESSURE, OPERATION, Fuel.>

3) Open the fuel filler flap lid, and then remove the fuel filler cap.

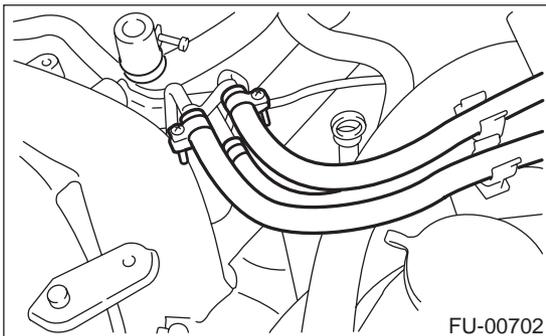
4) Remove the floor mat. <Ref. to EI-51 REMOVAL, Floor Mat.>

5) Remove the fuel delivery pipes and hoses, fuel return pipes and hoses, evaporation pipes and hoses.



6) In engine compartment, detach the fuel delivery hoses, return hoses and evaporation hose.

8) Disconnect the two-way valve hose (A) from the two-way valve and disconnect evaporation hose (B) from evaporation pipe.



7) Lift-up the vehicle.

FUEL DELIVERY, RETURN AND EVAPORATION LINES

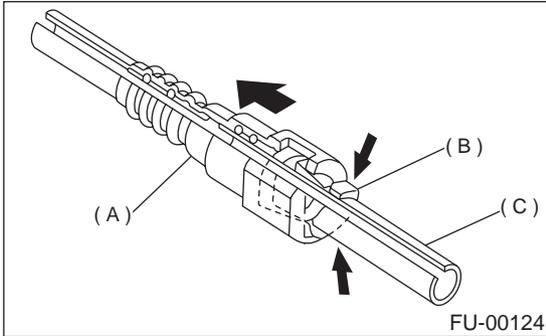
FUEL INJECTION (FUEL SYSTEMS)

9) Separate the quick connector on fuel delivery and return line.

- (1) Clean the pipe and connector, if they are covered with dust.
- (2) Hold the connector (A) and push retainer (B) down.
- (3) Pull out the connector (A) from retainer (B).

CAUTION:

Replace the retainer with new ones.



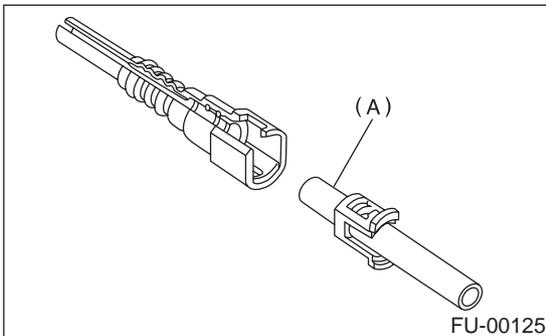
- (A) Connector
- (B) Retainer
- (C) Pipe

B: INSTALLATION

1) Connect the quick connector on fuel delivery and return line.

NOTE:

- Always use a new retainer.
- Make sure that the connected portion is not damaged or has dust. If necessary, clean the seal surface of pipe.

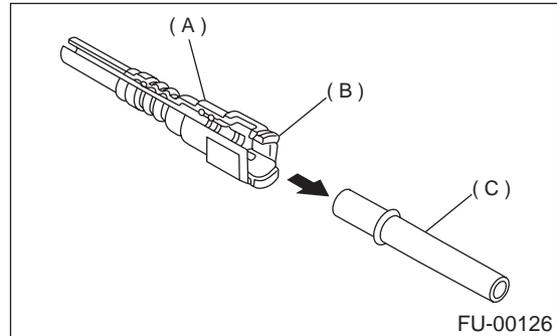


- (A) Seal surface

- (1) Set a new retainer (B) to connector (A).
- (2) Push the pipe into connector completely.

NOTE:

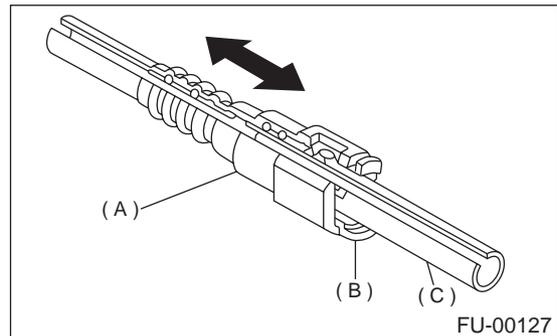
At this time, two clicking sounds are heard.



- (A) Connector
- (B) Retainer
- (C) Pipe

NOTE:

- Pull the connector to ensure it is connected securely.
- Ensure the two retainer pawls are engaged in their mating positions in the connector.
- Be sure to inspect the hoses and their connections for any leakage of fuel.



- (A) Connector
- (B) Retainer
- (C) Pipe

FUEL DELIVERY, RETURN AND EVAPORATION LINES

FUEL INJECTION (FUEL SYSTEMS)

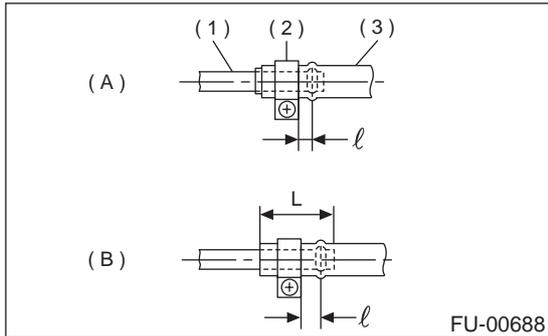
2) Connect the fuel delivery hose to pipe with an overlap of 20 to 25 mm (0.79 to 0.98 in).

Type A: When fitting length is specified.

Type B: When fitting length is not specified.

\varnothing : 2.5 ± 1.5 mm (0.098 ± 0.059 in)

L : 22.5 ± 2.5 mm (0.886 ± 0.098 in)



(1) Fitting

(2) Clamp

(3) Hose

(A) Type A

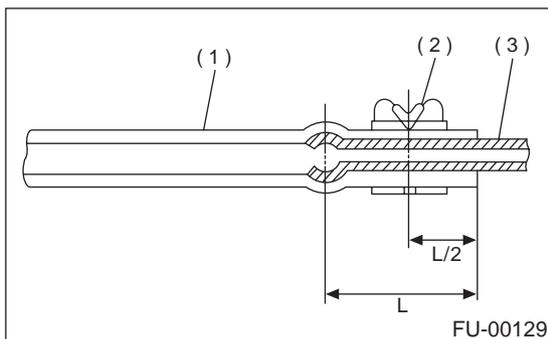
(B) Type B

3) Connect the evaporation hose to pipe by approx. 15 mm (0.59 in) from hose end.

$L = 17.5 \pm 2.5$ mm (0.689 ± 0.098 in)

NOTE:

Be sure to inspect the hoses and their connections for any leakage of fuel.



(1) Hose

(2) Clip

(3) Pipe

C: INSPECTION

1) Make sure that there are no cracks on the fuel pipes and fuel hoses.

2) Make sure that the fuel pipe and fuel hose connections are tight.

FUEL SYSTEM TROUBLE IN GENERAL

FUEL INJECTION (FUEL SYSTEMS)

31. Fuel System Trouble in General

A: INSPECTION

Trouble and possible cause		Corrective action
1. Insufficient fuel supply to the injector		
1)	Fuel pump will not operate.	
	○ Defective terminal contact.	Inspect connections, especially ground, and tighten securely.
	○ Trouble in electromagnetic or electronic circuit parts.	Replace the fuel pump.
2)	Lowering of fuel pump function.	Replace the fuel pump.
3)	Clogged dust or water in the fuel filter.	Replace the fuel filter, clean or replace the fuel tank.
4)	Clogged or bent fuel pipe or hose.	Clean, correct or replace the fuel pipe or hose.
5)	Air is mixed in the fuel system.	Inspect or retighten each connection part.
6)	Clogged or bent breather tube or pipe.	Clean, correct or replace the air breather tube or pipe.
7)	Damaged diaphragm of pressure regulator.	Replace.
2. Leakage or blow out fuel		
1)	Loosened joints of the fuel pipe.	Retightening.
2)	Cracked fuel pipe, hose and fuel tank.	Replace.
3)	Defective welding part on the fuel tank.	Replace.
4)	Defective drain packing of the fuel tank.	Replace.
5)	Clogged or bent air breather tube or air vent tube.	Clean, correct or replace the air breather tube or air vent tube.
3. Gasoline smell inside of compartment		
1)	Loose joints at air breather tube, air vent tube and fuel filler pipe.	Retightening.
2)	Defective packing air tightness on the fuel saucer.	Correct or replace packing.
3)	Cracked fuel separator.	Replace the separator.
4)	Inoperative fuel pump modulator or circuit.	Replace.
4. Defective fuel meter indicator		
1)	Defective operation of fuel meter unit.	Replace.
2)	Defective operation of fuel meter.	Replace.
5. Noise		
1)	Large operation noise or vibration of fuel pump.	Replace.

NOTE:

- When the vehicle is left unattended for an extended period of time, water may accumulate in the fuel tank.

To prevent water condensation.

(1) Top off the fuel tank or drain the fuel completely.

(2) Drain water condensation from the fuel filter.

- Refilling the fuel tank.

Refill the fuel tank while there is still some fuel left in the tank.

- Protecting the fuel system against freezing and water condensation.

(1) Cold areas

In snow-covered areas, mountainous areas, skiing areas, etc. where ambient temperatures drop below 0°C (32°F) throughout the winter season, use an anti-freeze solution in the cooling system. Refueling will also complement the effect of anti-freeze solution each time the fuel level drops to about one-half. After the winter

season, drain water which may have accumulated in the fuel filter and fuel tank in the manner same as that described under Affected areas below.

(2) Affected areas

When water condensation is notched in the fuel filter, drain water from both the fuel filter and fuel tank or use a water removing agent (or anti-freeze solution) in the fuel tank.

- Observe the instructions, notes, etc., indicated on the label affixed to the anti-freeze solution (water removing agent) container before use.